P404	PACKING INSTRUCTION	P404

This instruction applies to pyrophoric solids: UN Nos.: 1383, 1854, 1855, 2008, 2441, 2545, 2546, 2846, 2881, 3200, 3391 and 3393.

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

(1) Combination packagings:

Outer packagings:

Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2).

Inner packagings:

Metal receptacles with a maximum net mass of 15 kg each. Inner packagings shall be hermetically sealed;

Glass receptacles, with a maximum net mass of 1 kg each, having closures with gaskets, cushioned on all sides and contained in hermetically sealed metal cans.

Outer packagings shall have a maximum net mass of 125 kg.

Inner packagings shall have threaded closures or closures physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during transport.

(2) Metal packagings:

Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2);

Jerricans (3A1, 3A2, 3B1, 3B2).

Maximum gross mass: 150 kg

(3) Composite packagings:

Plastics receptacle in a steel or aluminium drum (6HA1 or 6HB1).

Maximum gross mass: 150 kg

(4) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met.

Special packing provision:

PP86 For UN Nos. 3391 and 3393, air shall be eliminated from the vapour space by nitrogen or other means.

P405	PACKING INSTRUCTION	P405

This instruction applies to UN No. 1381.

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

(1) For UN No. 1381, phosphorus, wet:

(a) Combination packagings

Outer packagings:

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D or 4F). Maximum net mass: 75 kg

Inner packagings:

(i) hermetically sealed metal cans, with a maximum net mass of 15 kg; or

(ii) glass inner packagings cushioned on all sides with dry, absorbent, non-combustible material in a quantity sufficient to absorb the entire contents with a maximum net mass of 2 kg; or

(b) Drums (1A1, 1A2, 1B1, 1B2, 1N1 or 1N2). Maximum net mass: 400 kg

Jerricans (3A1 or 3B1). Maximum net mass: 120 kg.

These packagings shall be capable of passing the leakproofness test specified in 6.1.5.4 at the packing group II performance level.

(2) For UN No. 1381, dry phosphorus:

(a) When fused, drums (1A2, 1B2 or 1N2) with a maximum net mass of 400 kg; or

(b) In projectiles or hard cased articles when carried without Class 1 components: as specified by the competent authority.

P406	PACKING INSTRUCTION	P406

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

(1) Combination packagings

Outer packagings: (4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2, 1G, 1D, 1H1, 1H2, 3H1 or 3H2)

Inner packagings: water-resistant packagings.

(2) Plastics, plywood or fibreboard drums (1H2, 1D or 1G) or boxes (4A, 4B, 4N, 4C1, 4D, 4F, 4C2, 4G and 4H2) with a water-resistant inner bag, plastics film lining or water-resistant coating.

(3) Metal drums (1A1, 1A2, 1B1, 1B2, 1N1 or 1N2), plastics drums (1H1 or 1H2), metal jerricans (3A1, 3A2, 3B1 or 3B2), plastics jerricans (3H1 or 3H2), plastics receptacle with outer steel or aluminium drums (6HA1 or 6HB1), plastics receptacle with outer fibre, plastics or plywood drums (6HG1, 6HH1 or 6HD1), plastics receptacle with outer steel or aluminium crate or box or with outer wooden, plywood, fibreboard or solid plastics boxes (6HA2, 6HB2, 6HC, 6HD2, 6HG2 or 6HH2).

Additional requirements:

1. Packagings shall be designed and constructed to prevent the loss of water or alcohol content or the content of the phlegmatizer.
2. Packagings shall be so constructed and closed so as to avoid an explosive overpressure or pressure build-up of more than 300 kPa (3 bar).

Special packing provisions:

PP24 UN Nos. 2852, 3364, 3365, 3366, 3367, 3368 and 3369 shall not be carried in quantities of more than 500 g per package.

PP25 For UN No. 1347, the quantity carried shall not exceed 15 kg per package.

PP26 For UN Nos. 1310, 1320, 1321, 1322, 1344, 1347, 1348, 1349, 1517, 2907, 3317 and 3376 packagings shall be lead free.

PP48 For UN No. 3474, metal packagings shall not be used. Packagings of other material with a small amount of metal, for example metal closures or other metal fittings such as those mentioned in 6.1.4, are not considered metal packagings.

PP78 UN No. 3370 shall not be carried in quantities of more than 11.5 kg per package.

PP80 For UN No. 2907, packagings shall meet the packing group II performance level. Packagings meeting the test criteria of packing group I shall not be used.

P407	PACKING INSTRUCTION	P407

This instruction applies to UN Nos. 1331, 1944, 1945 and 2254.

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

Outer packagings:

Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);

Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2).

Inner packagings:

Matches shall be tightly packed in securely closed inner packagings to prevent accidental ignition under normal conditions of carriage.

The maximum gross mass of the package shall not exceed 45 kg except for fibreboard boxes which shall not exceed 30 kg.

Packagings shall conform to the packing group III performance level.

Special packing provision:

PP27 UN No. 1331, Strike anywhere matches shall not be packed in the same outer packaging with any other dangerous goods other than safety matches or wax Vesta matches, which shall be packed in separate inner packagings. Inner packagings shall not contain more than 700 strike-anywhere matches.

P408	PACKING INSTRUCTION	P408
This instruction applies to UN No. 3292.		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met: (1) For cells: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A2, 3B2, 3H2). There shall be sufficient cushioning material to prevent contact between cells and between cells and the internal surfaces of the outer packaging and to ensure that no dangerous movement of the cells within the outer packaging occurs in carriage. Packagings shall conform to the packing group II performance level. (2) Batteries may be carried unpacked or in protective enclosures (e.g. fully enclosed or wooden slatted crates). The terminals shall not support the weight of other batteries or materials packed with the batteries. Packagings need not meet the requirements of 4.1.1.3. ***NOTE:*** *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*		
Additional requirement: Cells and batteries shall be protected against short circuit and shall be isolated in such a manner as to prevent short circuits.		

P409	PACKING INSTRUCTION	P409
This instruction applies to UN Nos. 2956, 3242 and 3251.		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met: (1) Fibre drum (1G) which may be fitted with a liner or coating; maximum net mass: 50 kg; (2) Combination packagings: Fibreboard box (4G) with a single inner plastic bag; maximum net mass: 50 kg; (3) Combination packagings: Fibreboard box (4G) or fibre drum (1G) with plastics inner packagings each containing a maximum of 5 kg; maximum net mass: 25 kg.		

P410	PACKING INSTRUCTION	P410

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

Combination packagings

Inner packagings		Outer packagings	Maximum net mass	
			Packing group II	Packing group III
Glass	10 kg	**Drums**		
Plastics [a]	30 kg	steel (1A1, 1A2)	400 kg	400 kg
Metal	40 kg	aluminium (1B1, 1B2)	400 kg	400 kg
Paper [a, b]	10 kg	other metal (1N1, 1N2)	400 kg	400 kg
Fibre [a, b]	10 kg	plastics (1H1, 1H2)	400 kg	400 kg
		plywood (1D)	400 kg	400 kg
		fibre (1G)[a]	400 kg	400 kg
		Boxes		
		steel (4A)	400 kg	400 kg
		aluminium (4B)	400 kg	400 kg
		other metal (4N)	400 kg	400 kg
		natural wood (4C1)	400 kg	400 kg
		natural wood with sift-proof walls (4C2)	400 kg	400 kg
		plywood (4D)	400 kg	400 kg
		reconstituted wood (4F)	400 kg	400 kg
		fibreboard (4G)[a]	400 kg	400 kg
		expanded plastics (4H1)	60 kg	60 kg
		solid plastics (4H2)	400 kg	400 kg
		Jerricans		
		steel (3A1, 3A2)	120 kg	120 kg
		aluminium (3B1, 3B2)	120 kg	120 kg
		plastics (3H1, 3H2)	120 kg	120 kg

Single packagings

Drums		
steel (1A1 or 1A2)	400 kg	400 kg
aluminium (1B1 or 1B2)	400 kg	400 kg
metal, other than steel or aluminium (1N1 or 1N2)	400 kg	400 kg
plastics (1H1 or 1H2)	400 kg	400 kg
Jerricans		
steel (3A1 or 3A2)	120 kg	120 kg
aluminium (3B1 or 3B2)	120 kg	120 kg
plastics (3H1 or 3H2)	120 kg	120 kg

[a] *These packagings shall be sift-proof.*

[b] *These inner packagings shall not be used when the substances being carried may become liquid during carriage.*

Cont'd on next page

P410	PACKING INSTRUCTION *(cont'd)*	P410
Single packagings *(cont'd)*	**Maximum net mass**	
	Packing group II	**Packing group III**
Boxes		
steel (4A) [c]	400 kg	400 kg
aluminium (4B) [c]	400 kg	400 kg
other metal (4N) [c]	400 kg	400 kg
natural wood (4C1) [c]	400 kg	400 kg
plywood (4D) [c]	400 kg	400 kg
reconstituted wood (4F) [c]	400 kg	400 kg
natural wood with sift proof walls (4C2) [c]	400 kg	400 kg
fibreboard (4G) [c]	400 kg	400 kg
solid plastics (4H2) [c]	400 kg	400 kg
Bags		
bags (5H3, 5H4, 5L3, 5M2) [c, d]	50 kg	50 kg
Composite packagings		
plastics receptacle with outer steel, aluminium, plywood, fibre or plastics drum (6HA1, 6HB1, 6HG1, 6HD1, or 6HH1)	400 kg	400 kg
plastics receptacle with outer steel or aluminium crate or box, or outer wooden, plywood, fibreboard or solid plastics box (6HA2, 6HB2, 6HC, 6HD2, 6HG2 or 6HH2)	75 kg	75 kg
glass receptacle with outer steel, aluminium, plywood or fibre drum (6PA1, 6PB1, 6PD1 or 6PG1) or outer steel or aluminium crate or box or with outer wooden or fibreboard box or with outer wickerwork hamper (6PA2, 6PB2, 6PC, 6PD2, or 6PG2) or with outer expanded or solid plastics packaging (6PH1 or 6PH2)	75 kg	75 kg
Pressure receptacles, provided that the general provisions of 4.1.3.6 are met.		
Special packing provisions: **PP39** For UN No. 1378, for metal packagings a venting device is required. **PP40** For UN Nos. 1326, 1352, 1358, 1395, 1396, 1436, 1437, 1871, 2805 and 3182, packing group II, bags are not allowed. **PP83** *Deleted*		

[c] *These packagings shall not be used when the substances being carried may become liquid during carriage.*

[d] *For packing group II substances, these packagings may only be used when carried in a closed vehicle or container.*

P411	PACKING INSTRUCTION	P411
This instruction applies to UN No. 3270.		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A2, 3B2, 3H2); provided that explosion is not possible by reason of increased internal pressure. The maximum net mass shall not exceed 30 kg.		

P412	PACKING INSTRUCTION	P412
This instruction applies to UN No. 3527		
The following combination packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met: (1) Outer packagings: Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2) Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2); (2) Inner packagings: (a) The activator (organic peroxide) shall have a maximum quantity of 125 ml per inner packaging if liquid, and 500 g per inner packaging if solid. (b) The base material and the activator shall be each separately packed in inner packagings. The components may be placed in the same outer packaging provided that they will not interact dangerously in the event of a leakage. Packagings shall conform to the packing group II or III performance level according to the criteria for Class 4.1 applied to the base material.		

P500	PACKING INSTRUCTION	P500
This instruction applies to UN No. 3356.		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A2, 3B2, 3H2). Packagings shall conform to the packing group II performance level. The generator(s) shall be carried in a package which meets the following requirements when one generator in the package is actuated: (a) Other generators in the package will not be actuated; (b) Packaging material will not ignite; and (c) The outside surface temperature of the completed package shall not exceed 100 °C.		

P501	PACKING INSTRUCTION	P501
This instruction applies to UN No. 2015.		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:		
Combination packagings	**Inner packaging maximum capacity**	**Outer packaging maximum net mass**
Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4H2) or drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D) or jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2) with glass, plastics or metal inner packagings	5 *l*	125 kg
Fibreboard boxes (4G) or fibre drums (1G), with plastics or metal inner packagings each in a plastics bag	2 *l*	50 kg
Single packagings	**Maximum capacity**	
Drums		
steel (1A1)	250 *l*	
aluminium (1B1)	250 *l*	
metal, other than steel or aluminium (1N1)	250 *l*	
plastics (1H1)	250 *l*	
Jerricans		
steel (3A1)	60 *l*	
aluminium (3B1)	60 *l*	
plastics (3H1)	60 *l*	
Composite packagings		
plastics receptacle with outer steel or aluminium drum (6HA1, 6HB1)	250 *l*	
plastics receptacle with outer fibre, plastics or plywood drum (6HG1, 6HH1, 6HD1)	250 *l*	
plastics receptacle with outer steel or aluminium crate or box or plastics receptacle with outer wooden, plywood, fibreboard or solid plastics box (6HA2, 6HB2, 6HC, 6HD2, 6HG2 or 6HH2)	60 *l*	
glass receptacle with outer steel, aluminium, fibre or plywood drum (6PA1, 6PB1, 6PD1 or 6PG1) or with outer steel, aluminium, wooden or fibreboard box or with outer wickerwork hamper (6PA2, 6PB2, 6PC, 6PG2 or 6PD2) or with outer expanded or solid plastics packaging (6PH1 or 6PH2).	60 *l*	
Additional requirements:		
1. Packagings shall have a maximum filling degree of 90 %.		
2. Packagings shall be vented.		

P502	PACKING INSTRUCTION	P502
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:		
Combination packagings		
Inner packagings	**Outer packagings**	**Maximum net mass**
Glass 5 *l*	**Drums**	
Metal 5 *l*	steel (1A1, 1A2)	125 kg
Plastic 5 *l*	aluminium (1B1, 1B2)	125 kg
	other metal (1N1, 1N2)	125 kg
	plywood (1D)	125 kg
	fibre (1G)	125 kg
	plastics (1H1, 1H2)	125 kg
	Boxes	
	steel (4A)	125 kg
	aluminium (4B)	125 kg
	other metal (4N)	125 kg
	natural wood (4C1)	125 kg
	natural wood with sift-proof walls (4C2)	125 kg
	plywood (4D)	125 kg
	reconstituted wood (4F)	125 kg
	fibreboard (4G)	125 kg
	expanded plastics (4H1)	60 kg
	solid plastics (4H2)	125 kg
Single packagings		**Maximum capacity**
Drums		
steel (1A1)		250 *l*
aluminium (1B1)		250 *l*
plastics (1H1)		250 *l*
Jerricans		
steel (3A1)		60 *l*
aluminium (3B1)		60 *l*
plastics (3H1)		60 *l*
Composite packagings		
plastics receptacle with outer steel or aluminium drum (6HA1, 6HB1)		250 *l*
plastics receptacle with outer fibre, plastics or plywood drum (6HG1, 6HH1, 6HD1)		250 *l*
plastics receptacle with outer steel or aluminium crate or box or plastics receptacle with outer wooden, plywood, fibreboard or solid plastics box (6HA2, 6HB2, 6HC, 6HD2, 6HG2 or 6HH2)		60 *l*
glass receptacle with outer steel, aluminium, fibre or plywood drum (6PA1, 6PB1, 6PG1 or 6PD1) or with outer steel, aluminium, wooden or fibreboard box or with outer wickerwork hamper (6PA2, 6PB2, 6PC, 6PG2 or 6PD2) or with outer expanded or solid plastics packaging (6PH1 or 6PH2).		60 *l*
Special packing provision:		
PP28 For UN No. 1873, parts of packagings which are in direct contact with perchloric acid shall be constructed of glass or plastics.		

P503	PACKING INSTRUCTION	P503
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:		
Combination packagings		
Inner packagings	**Outer packagings**	**Maximum net mass**
Glass 5 kg Metal 5 kg Plastic 5 kg	**Drums** steel (1A1, 1A2) aluminium (1B1, 1B2) other metal (1N1, 1N2) plywood (1D) fibre (1G) plastics (1H1, 1H2) **Boxes** steel (4A) aluminium (4B) other metal (4N) natural wood (4C1) natural wood with sift-proof walls (4C2) plywood (4D) reconstituted wood (4F) fibreboard (4G) expanded plastics (4H1) solid plastics (4H2)	 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 125 kg 40 kg 60 kg 125 kg
Single packagings		
Drums Metal drums (1A1, 1A2, 1B1, 1B2, 1N1 or 1N2) with a maximum net mass of 250 kg. Fibreboard (1G) or plywood drums (1D) fitted with inner liners with a maximum net mass of 200 kg.		

P504	PACKING INSTRUCTION	P504
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:		
Combination packagings		**Maximum net mass**
(1) Glass receptacles with a maximum capacity of 5 litres in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2 outer packagings		75 kg
(2) Plastics receptacles with a maximum capacity of 30 litres in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2 outer packagings		75 kg
(3) Metal receptacles with a maximum capacity of 40 litres in 1G, 4F or 4G outer packagings		125 kg
(4) Metal receptacles with a maximum capacity of 40 litres in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 4A, 4B, 4N, 4C1, 4C2, 4D, 4H2 outer packagings		225 kg
Single packagings		**Maximum capacity**
Drums		
steel, non-removable head (1A1)		250 *l*
steel, removable head (1A2)		250 *l*
aluminium, non-removable head (1B1)		250 *l*
aluminium, removable head (1B2)		250 *l*
metal, other than steel or aluminium, non-removable head (1N1)		250 *l*
metal, other than steel or aluminium, removable head (1N2)		250 *l*
plastics, non-removable head (1H1)		250 *l*
plastics, removable head (1H2)		250 *l*
Jerricans		
steel, non-removable head (3A1)		60 *l*
steel, removable head (3A2)		60 *l*
aluminium, non-removable head (3B1)		60 *l*
aluminium, removable head (3B2)		60 *l*
plastics, non-removable head (3H1)		60 *l*
plastics, removable head (3H2)		60 *l*
Composite packagings		
plastics receptacle with outer steel or aluminium drum (6HA1, 6HB1)		250 *l*
plastics receptacle with outer fibre, plastics or plywood drum (6HG1, 6HH1, 6HD1)		120 *l*
plastics receptacle with outer steel or aluminium crate or box or plastics receptacle with outer wooden, plywood, fibreboard or solid plastics box (6HA2, 6HB2, 6HC, 6HD2, 6HG2 or 6HH2)		60 *l*
glass receptacle with outer steel, aluminium, fibre or plywood drum (6PA1, 6PB1, 6PG1 or 6PD1) or with outer steel, aluminium, wooden or fibreboard box or with outer wickerwork hamper (6PA2, 6PB2, 6PC, 6PG2 or 6PD2) or with outer expanded or solid plastics packaging (6PH1 or 6PH2).		60 *l*
Special packing provision:		
PP10 For UN Nos. 2014, 2984 and 3149, the packaging shall be vented.		

P505	PACKING INSTRUCTION	P505
This instruction applies to UN No. 3375		
The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:		
		Maximum capacity/maximum net mass
Combination packagings		
Inner packagings	**Outer packagings**	
glass 5 *l*	**Boxes**	
plastics 5 *l*	aluminium (4B)	125 kg
metal 5 *l*	natural wood, ordinary (4C1)	125 kg
	natural wood, sift-proof walls (4C2)	125 kg
	plywood (4D)	125 kg
	fibreboard (4G)	125 kg
	plastics, solid (4H2)	125 kg
	Drums	
	aluminium, removable head (1B2)	125 kg
	fibre (1G)	125 kg
	other metal, removable head (1N2)	125 kg
	plastics, removable head (1H2)	125 kg
	plywood (1D)	125 kg
	Jerricans	
	aluminium, removable head (3B2)	125 kg
	plastics, removable head (3H2)	125 kg
Single packagings		
Drums		
aluminium (1B1, 1B2)		250 *l*
plastics (1H1, 1H2)		250 *l*
Jerricans		
aluminium (3B1, 3B2)		60 *l*
plastics (3H1, 3H2)		60 *l*
Composite packagings		
plastics receptacle with outer aluminium drum (6HB1)		250 *l*
plastics receptacle with outer fibre, plastics or plywood drum (6HG1, 6HH1, 6HD1)		250 *l*
plastics receptacle with outer aluminium crate or box or plastics receptacle with outer wooden, plywood, fibreboard or solid plastics box (6HB2, 6HC, 6HD2, 6HG2 or 6HH2)		60 *l*
glass receptacle with outer aluminium, fibre or plywood drum (6PB1, 6PG1, 6PD1) or with outer expanded plastics or solid plastics receptacles (6PH1 or 6PH2) or with outer aluminium crate or box or with outer wooden or fibreboard box or with outer wickerwork hamper (6PB2, 6PC, 6PG2 or 6PD2)		60 *l*

P520	PACKING INSTRUCTION	P520

This instruction applies to organic peroxides of Class 5.2 and self-reactive substances of Class 4.1

The packagings listed below are authorized provided the general provisions of **4.1.1** and **4.1.3** and special provisions of **4.1.7.1** are met.

The packing methods are designated OP1 to OP8. The packing methods appropriate for the individual currently assigned organic peroxides and self-reactive substances are listed in 2.2.41.4 and 2.2.52.4. The quantities specified for each packing method are the maximum quantities authorized per package. The following packagings are authorized:

(1) Combination packagings with outer packagings comprising boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1 and 4H2), drums (1A1, 1A2, 1B1, 1B2, 1G, 1H1, 1H2 and 1D) and jerricans (3A1, 3A2, 3B1, 3B2, 3H1 and 3H2);

(2) Single packagings consisting of drums (1A1, 1A2, 1B1, 1B2, 1G, 1H1, 1H2 and 1D) and jerricans (3A1, 3A2, 3B1, 3B2, 3H1 and 3H2);

(3) Composite packagings with plastics inner receptacles (6HA1, 6HA2, 6HB1, 6HB2, 6HC, 6HD1, 6HD2, 6HG1, 6HG2, 6HH1 and 6HH2).

The maximum quantities per packaging/package for packing methods OP1 to OP8 are:

	OP1	OP2[a]	OP3	OP4[a]	OP5	OP6	OP7	OP8
Maximum net mass (kg) for solids and for combination packagings (liquid and solid)	0.5	0.5/10	5	5/25	25	50	50	400[b]
Maximum contents in litres for liquids[c]	0.5	-	5	-	30	60	60	225[d]

Additional requirements:

1. Metal packagings, including inner packagings of combination packagings and outer packagings of combination or composite packagings may only be used for packing methods OP7 and OP8.
2. In combination packagings, glass receptacles may only be used as inner packagings with maximum contents of 0.5 kg for solids or 0.5 litre for liquids.
3. In combination packagings, cushioning materials shall not be readily combustible.
4. The packaging of an organic peroxide or self-reactive substance required to bear an "EXPLOSIVE" subsidiary hazard label (model No.1, see 5.2.2.2.2) shall also comply with the provisions given in 4.1.5.10 and 4.1.5.11.

Special packing provisions:

PP21 For certain self-reactive substances of types B or C, UN Nos. 3221, 3222, 3223, 3224, 3231, 3232, 3233 and 3234, a smaller packaging than that allowed by packing methods OP5 or OP6 respectively shall be used (see 4.1.7 and 2.2.41.4).

PP22 UN No. 3241, 2-Bromo-2-nitropropane-1,3-diol, shall be packed in accordance with packing method OP6.

[a] *If two values are given, the first applies to the maximum net mass per inner packaging and the second to the maximum net mass of the complete package.*

[b] *60 kg for jerricans/200 kg for boxes and, for solids, 400 kg in combination packagings with outer packagings comprising boxes (4C1, 4C2, 4D, 4F, 4G, 4H1 and 4H2) and with inner packagings of plastics or fibre with a maximum net mass of 25 kg.*

[c] *Viscous substances shall be treated as solids when they do not meet the criteria provided in the definition for "liquids" presented in 1.2.1.*

[d] *60 litres for jerricans.*

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P520	PACKING INSTRUCTION *(cont'd)*	P520

Special packing provisions: ***(Cont'd)***

PP94 Very small amounts of energetic samples of 2.1.4.3 may be carried under UN No. 3223 or UN No. 3224, as appropriate, provided that:

(a) Only combination packagings with outer packagings comprising boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1 and 4H2) are used;

(b) The samples are carried in microtiter plates or multi-titer plates made of plastics, glass, porcelain or stoneware as inner packaging;

(c) The maximum amount per individual inner cavity does not exceed 0.01 g for solids or 0.01 ml for liquids;

(d) The maximum net quantity per outer packaging is 20 g for solids or 20 ml for liquids, or in the case of mixed packing the sum of grams and millilitres does not exceed 20; and

(e) When dry ice or liquid nitrogen is optionally used as a coolant for quality control measures, the requirements of 5.5.3 are complied with. Interior supports shall be provided to secure the inner packagings in their original position. The inner and outer packagings shall maintain their integrity at the temperature of the refrigerant used as well as the temperatures and the pressures which could result if refrigeration were lost.

PP95 Small amounts of energetic samples of 2.1.4.3 may be carried under UN No. 3223 or UN No. 3224, as appropriate, provided that:

(a) The outer packaging consists only of corrugated fibreboard of type 4G having minimum dimensions of 60 cm (length) by 40.5 cm (width) by 30 cm (height) and minimum wall thickness of 1.3 cm;

(b) The individual substance is contained in an inner packaging of glass or plastics of maximum capacity 30 ml placed in an expandable polyethylene foam matrix of at least 130 mm thickness having a density of 18 ± 1 g/l;

(c) Within the foam carrier, inner packagings are segregated from each other by a minimum distance of 40 mm and from the wall of the outer packaging by a minimum distance of 70 mm. The package may contain up to two layers of such foam matrices, each carrying up to 28 inner packagings;

(d) The maximum content of each inner packaging does not exceed 1 g for solids or 1 ml for liquids;

(e) The maximum net quantity per outer packaging is 56 g for solids or 56 ml for liquids, or in the case of mixed packing the sum of grams and millilitres does not exceed 56; and

(f) When dry ice or liquid nitrogen is optionally used as a coolant for quality control measures, the requirements of 5.5.3 are complied with. Interior supports shall be provided to secure the inner packagings in their original position. The inner and outer packagings shall maintain their integrity at the temperature of the refrigerant used as well as the temperatures and the pressures which could result if refrigeration were lost.

P600	PACKING INSTRUCTION	P600

This instruction applies to UN Nos. 1700, 2016 and 2017.

The following packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** are met:

Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2).

Outer packagings shall meet the packing group II performance level.

The articles shall be individually packaged and separated from each other using partitions, dividers, inner packagings or cushioning material to prevent inadvertent discharge during normal conditions of carriage.

Maximum net mass: 75 kg

P601	PACKING INSTRUCTION	P601

The following packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met and the packagings are hermetically sealed:

(1) Combination packagings with a maximum gross mass of 15 kg, consisting of:

(a) One or more glass inner packaging(s) with a maximum quantity of 1 litre each and filled to not more than 90 % of their capacity; the closure(s) of which shall be physically held in place by any means capable of preventing back-off or loosening by impact or vibration during carriage, individually placed in

(b) Metal receptacles together with cushioning and absorbent material sufficient to absorb the entire contents of the glass inner packaging(s), further packed in

(c) 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings;

(2) Combination packagings consisting of metal or plastics inner packagings not exceeding 5 litres in capacity individually packed with absorbent material sufficient to absorb the contents and inert cushioning material in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings with a maximum gross mass of 75 kg. Inner packagings shall not be filled to more than 90 % of their capacity. The closure of each inner packaging shall be physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage;

(3) Packagings consisting of:

Outer packagings: Steel or plastics drums (1A1, 1A2, 1H1 or 1H2), tested in accordance with the test requirements in 6.1.5 at a mass corresponding to the mass of the assembled package either as a packaging intended to contain inner packagings, or as a single packaging intended to contain solids or liquids, and marked accordingly;

Inner packagings: Drums and composite packagings (1A1, 1B1, 1N1, 1H1 or 6HA1) meeting the requirements of Chapter 6.1 for single packagings, subject to the following conditions:

(a) The hydraulic pressure test shall be conducted at a pressure of at least 0.3 MPa (gauge pressure);

(b) The design and production leakproofness tests shall be conducted at a test pressure of 30 kPa;

(c) They shall be isolated from the outer drum by the use of inert shock-mitigating cushioning material which surrounds the inner packaging on all sides;

(d) Their capacity shall not exceed 125 litres;

(e) Closures shall be of a screw cap type that are:

(i) physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage; and

(ii) provided with a cap seal;

(f) The outer and inner packagings shall be subjected periodically to a leakproofness test according to (b) at intervals of not more than two and a half years;

(g) The complete packaging shall be visually inspected to the satisfaction of the competent authority at least every 3 years; and

(h) The outer and inner packaging shall bear in clearly legible and durable characters:

(i) the date (month, year) of the initial test and the latest periodic test and inspection;

(ii) the stamp of the expert who carried out the test and inspection;

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P601	PACKING INSTRUCTION *(cont'd)*	P601

(4) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met. They shall be subjected to an initial test and periodic tests every 10 years at a pressure of not less than 1 MPa (10 bar) (gauge pressure). Pressure receptacles may not be equipped with any pressure relief device. Each pressure receptacle containing a toxic by inhalation liquid with an LC_{50} less than or equal to 200 ml/m³ (ppm) shall be closed with a plug or valve conforming to the following:

(a) Each plug or valve shall have a taper-threaded connection directly to the pressure receptacle and be capable of withstanding the test pressure of the pressure receptacle without damage or leakage;

(b) Each valve shall be of the packless type with non-perforated diaphragm, except that, for corrosive substances, a valve may be of the packed type with an assembly made gas-tight by means of a seal cap with gasket joint attached to the valve body or the pressure receptacle to prevent loss of substance through or past the packing;

(c) Each valve outlet shall be sealed by a threaded cap or threaded solid plug and inert gasket material;

(d) The materials of construction for the pressure receptacle, valves, plugs, outlet caps, luting and gaskets shall be compatible with each other and with the contents.

Each pressure receptacle with a wall thickness at any point of less than 2.0 mm and each pressure receptacle which does not have fitted valve protection shall be carried in an outer packaging. Pressure receptacles shall not be manifolded or interconnected.

Special packing provision:

PP82 *(Deleted)*

Special packing provisions specific to RID and ADR:

RR3 *(Deleted)*

RR7 For UN No. 1251, the pressure receptacles shall however be subjected to the tests every five years.

RR10 UN No. 1614, when completely absorbed by an inert porous material, shall be packed in metal receptacles of a capacity of not more than 7.5 litres, placed in wooden cases in such a manner that they cannot come into contact with one another. The receptacles shall be entirely filled with the porous material which shall not shake down or form dangerous spaces even after prolonged use or under impact, even at temperatures of up to 50 °C.

P602	PACKING INSTRUCTION	P602

The following packagings are authorised provided the general provisions of **4.1.1** and **4.1.3** are met and the packagings are hermetically sealed:

(1) Combination packagings with a maximum gross mass of 15 kg, consisting of:

(a) One or more glass inner packaging(s) with a maximum quantity of 1 litre each and filled to not more than 90 % of their capacity; the closure(s) of which shall be physically held in place by any means capable of preventing back-off or loosening by impact or vibration during carriage, individually placed in

(b) Metal receptacles together with cushioning and absorbent material sufficient to absorb the entire contents of the glass inner packaging(s), further packed in

(c) 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings;

(2) Combination packagings consisting of metal or plastics inner packagings individually packed with absorbent material sufficient to absorb the entire contents and inert cushioning material in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings with a maximum gross mass of 75 kg. Inner packagings shall not be filled to more than 90 % of their capacity. The closure of each inner packaging shall be physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage. Inner packagings shall not exceed 5 litres in capacity;

(3) Drums and composite packagings (1A1, 1B1, 1N1, 1H1, 6HA1 or 6HH1), subject to the following conditions:

(a) The hydraulic pressure test shall be conducted at a pressure of at least 0.3 MPa (gauge pressure);

(b) The design and production leakproofness tests shall be conducted at a test pressure of 30 kPa; and

(c) Closures shall be of a screw cap type that are:

(i) Physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage; and

(ii) Provided with a cap seal;

(4) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met. They shall be subjected to an initial test and periodic tests every 10 years at a pressure of not less than 1 MPa (10 bar) (gauge pressure). Pressure receptacles may not be equipped with any pressure relief device. Each pressure receptacle containing a toxic by inhalation liquid with an LC_{50} less than or equal to 200 ml/m³ (ppm) shall be closed with a plug or valve conforming to the following:

(a) Each plug or valve shall have a taper-threaded connection directly to the pressure receptacle and be capable of withstanding the test pressure of the pressure receptacle without damage or leakage;

(b) Each valve shall be of the packless type with non-perforated diaphragm, except that, for corrosive substances, a valve may be of the packed type with an assembly made gas-tight by means of a seal cap with gasket joint attached to the valve body or the pressure receptacle to prevent loss of substance through or past the packing;

(c) Each valve outlet shall be sealed by a threaded cap or threaded solid plug and inert gasket material;

(d) The materials of construction for the pressure receptacle, valves, plugs, outlet caps, luting and gaskets shall be compatible with each other and with the contents.

Each pressure receptacle with a wall thickness at any point of less than 2.0 mm and each pressure receptacle which does not have fitted valve protection shall be carried in an outer packaging. Pressure receptacles shall not be manifolded or interconnected.

P603	PACKING INSTRUCTION	P603
This instruction applies to UN No. 3507.		
The following packagings are authorized provided that the general provisions of **4.1.1** and **4.1.3** and the special packing provisions of **4.1.9.1.2, 4.1.9.1.4** and **4.1.9.1.7** are met: Packagings consisting of: (a) Metal or plastics primary receptacle(s); in (b) Leakproof rigid secondary packaging(s); in (c) A rigid outer packaging: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G); Boxes (4A, 4B, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A2, 3B2, 3H2).		
Additional requirements: 1. Primary inner receptacles shall be packed in secondary packagings in a way that, under normal conditions of carriage, they cannot break, be punctured or leak their contents into the secondary packaging. Secondary packagings shall be secured in outer packagings with suitable cushioning material to prevent movement. If multiple primary receptacles are placed in a single secondary packaging, they shall be either individually wrapped or separated so as to prevent contact between them. 2. The contents shall comply with the provisions of 2.2.7.2.4.5.2. 3. The provisions of 6.4.4 shall be met. 4. In the case of fissile-excepted material, limits specified in 2.2.7.2.3.5 shall be met.		

P620	PACKING INSTRUCTION	P620
This instruction applies to UN Nos. 2814 and 2900.		
The following packagings are authorized provided the special packing provisions of **4.1.8** are met: Packagings meeting the requirements of Chapter 6.3 and approved accordingly consisting of: (a) Inner packagings comprising: (i) Leakproof primary receptacle(s); (ii) A leakproof secondary packaging; (iii) Other than for solid infectious substances, an absorbent material in sufficient quantity to absorb the entire contents placed between the primary receptacle(s) and the secondary packaging; if multiple primary receptacles are placed in a single secondary packaging, they shall be either individually wrapped or separated so as to prevent contact between them; (b) A rigid outer packaging: Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2). The smallest external dimension shall be not less than 100 mm.		

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P620	PACKING INSTRUCTION *(cont'd)*	P620

Additional requirements:

1. Inner packagings containing infectious substances shall not be consolidated with inner packagings containing unrelated types of goods. Complete packages may be overpacked in accordance with the provisions of 1.2.1 and 5.1.2; such an overpack may contain dry ice. When dry ice or other refrigerants presenting a risk of asphyxiation are used as a coolant, the requirements of 5.5.3 shall apply.
2. Other than for exceptional consignments, e.g. whole organs which require special packaging, the following additional requirements shall apply:
   (a) Substances consigned at ambient temperatures or at a higher temperature: Primary receptacles shall be of glass, metal or plastics. Positive means of ensuring a leakproof seal shall be provided, e.g. a heat seal, a skirted stopper or a metal crimp seal. If screw caps are used, they shall be secured by positive means, e.g. tape, paraffin sealing tape or manufactured locking closure;
   (b) Substances consigned refrigerated or frozen: Ice, dry ice or other refrigerant shall be placed around the secondary packaging(s) or alternatively in an overpack with one or more complete packages marked in accordance with 6.3.3. Interior supports shall be provided to secure secondary packaging(s) or packages in position after the ice or dry ice has dissipated. When dry ice or other refrigerants presenting a risk of asphyxiation are used as a coolant, the requirements of 5.5.3 shall apply. If ice is used, the outer packaging or overpack shall be leakproof. If dry ice is used, the outer packaging or overpack shall permit the release of carbon dioxide gas. The primary receptacle and the secondary packaging shall maintain their integrity at the temperature of the refrigerant used;
   (c) Substances consigned in liquid nitrogen: When liquid nitrogen is used as a coolant, the requirements of 5.5.3 shall apply. Plastics primary receptacles capable of withstanding very low temperature shall be used. The secondary packaging shall also be capable of withstanding very low temperatures, and in most cases will need to be fitted over the primary receptacle individually. Provisions for the carriage of liquid nitrogen shall also be fulfilled. The primary receptacle and the secondary packaging shall maintain their integrity at the temperature of the liquid nitrogen;
   (d) Lyophilised substances may also be carried in primary receptacles that are flame-sealed glass ampoules or rubber-stoppered glass vials fitted with metal seals.
3. Whatever the intended temperature of the consignment, the primary receptacle or the secondary packaging shall be capable of withstanding without leakage an internal pressure producing a pressure differential of not less than 95 kPa. This primary receptacle or secondary packaging shall also be capable of withstanding temperatures in the range -40 °C to +55 °C.
4. Other dangerous goods shall not be packed in the same packaging as Class 6.2 infectious substances unless they are necessary for maintaining the viability, stabilizing or preventing degradation or neutralizing the hazards of the infectious substances. A quantity of 30 ml or less of dangerous goods included in Classes 3, 8 or 9 may be packed in each primary receptacle containing infectious substances. These small quantities of dangerous goods of Classes 3, 8 or 9 are not subject to any additional requirements of ADR when packed in accordance with this packing instruction.
5. Alternative packagings for the carriage of animal material may be authorized by the competent authority of the country of origin[a] in accordance with the provisions of 4.1.8.7.

[a] *If the country of origin is not a Contracting Party to ADR, the competent authority of the first Contracting Party to the ADR reached by the consignment.*

P621	PACKING INSTRUCTION	P621
This instruction applies to UN No. 3291.		
The following packagings are authorized provided that the general provisions of **4.1.1** except 4.1.1.15 and **4.1.3** are met: (1) Provided that there is sufficient absorbent material to absorb the entire amount of liquid present and the packaging is capable of retaining liquids: Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2). Packagings shall conform to the packing group II performance level for solids. (2) For packages containing larger quantities of liquid: Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2); Composites (6HA1, 6HB1, 6HG1, 6HH1, 6HD1, 6HA2, 6HB2, 6HC, 6HD2, 6HG2, 6HH2, 6PA1, 6PB1, 6PG1, 6PD1, 6PH1, 6PH2, 6PA2, 6PB2, 6PC, 6PG2 or 6PD2). Packagings shall conform to the packing group II performance level for liquids.		
Additional requirement: Packagings intended to contain sharp objects such as broken glass and needles shall be resistant to puncture and retain liquids under the performance test conditions in Chapter 6.1.		

P622	PACKING INSTRUCTION	P622
This instruction applies to waste of UN No. 3549 carried for disposal.		
The following packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met:		
Inner packagings	**Intermediate packagings**	**Outer packagings**
metal plastics	metal plastics	**Boxes** steel (4A) aluminium (4B) other metal (4N) plywood (4D) fibreboard (4G) plastics, solid (4H2) **Drums** steel (1A2) aluminium (1B2) other metal (1N2) plywood (1D) fibre (1G) plastics (1H2) **Jerricans** steel (3A2) aluminium (3B2) plastics (3H2)
The outer packaging shall conform to the packing group I performance level for solids.		

Additional requirements:

1. Fragile articles shall be contained in either a rigid inner packaging or a rigid intermediate packaging.
2. Inner packagings containing sharp objects such as broken glass and needles shall be rigid and resistant to puncture.
3. The inner packaging, the intermediate packaging, and the outer packaging shall be capable of retaining liquids. Outer packagings that are not capable of retaining liquids by design shall be fitted with a liner or suitable measure of retaining liquids.
4. The inner packaging and/or the intermediate packaging may be flexible. When flexible packagings are used, they shall be capable of passing the impact resistance test of at least 165 g according to ISO 7765-1:1988 "Plastics film and sheeting – Determination of impact resistance by the free-falling dart method – Part 1: Staircase methods" and the tear resistance test of at least 480 g in both parallel and perpendicular planes with respect to the length of the bag in accordance with ISO 6383-2:1983 "Plastics – Film and sheeting – Determination of tear resistance – Part 2: Elmendorf method". The maximum net mass of each flexible inner packaging shall be 30 kg.
5. Each flexible intermediate packaging shall contain only one inner packaging.
6. Inner packagings containing a small amount of free liquid may be included in intermediate packaging provided that there is sufficient absorbent or solidifying material in the inner or intermediate packaging to absorb or solidify all the liquid content present. Suitable absorbent material which withstands the temperatures and vibrations liable to occur under normal conditions of carriage shall be used.
7. Intermediate packagings shall be secured in outer packagings with suitable cushioning and/or absorbent material.

P650	PACKING INSTRUCTION	P650

This instruction applies to UN No. 3373.

(1) The packaging shall be of good quality, strong enough to withstand the shocks and loadings normally encountered during carriage, including transhipment between cargo transport units and between cargo transport units and warehouses as well as any removal from a pallet or overpack for subsequent manual or mechanical handling. Packagings shall be constructed and closed to prevent any loss of contents that might be caused under normal conditions of carriage by vibration or by changes in temperature, humidity or pressure.

(2) The packaging shall consist of at least three components:

(a) A primary receptacle;

(b) A secondary packaging; and

(c) An outer packaging

of which either the secondary or the outer packaging shall be rigid.

(3) Primary receptacles shall be packed in secondary packagings in such a way that, under normal conditions of carriage, they cannot break, be punctured or leak their contents into the secondary packaging. Secondary packagings shall be secured in outer packagings with suitable cushioning material. Any leakage of the contents shall not compromise the integrity of the cushioning material or of the outer packaging.

(4) For carriage, the mark illustrated below shall be displayed on the external surface of the outer packaging on a background of a contrasting colour and shall be clearly visible and legible. The mark shall be in the form of a square set at an angle of 45° (diamond-shaped) with minimum dimensions of 50 mm by 50 mm; the width of the line shall be at least 2 mm and the letters and numbers shall be at least 6 mm high. The proper shipping name "BIOLOGICAL SUBSTANCE, CATEGORY B" in letters at least 6 mm high shall be marked on the outer packaging adjacent to the diamond-shaped mark.

(5) At least one surface of the outer packaging shall have a minimum dimension of 100 mm × 100 mm.

(6) The completed package shall be capable of withstanding a 1.2 m drop in any orientation without leakage from the primary receptacle(s), which shall remain protected by absorbent material, when required, in the secondary packaging

NOTE: *Capability may be demonstrated by testing, assessment or experience.*

(7) For liquid substances:

(a) The primary receptacle(s) shall be leakproof;

(b) The secondary packaging shall be leakproof;

(c) If multiple fragile primary receptacles are placed in a single secondary packaging, they shall be either individually wrapped or separated to prevent contact between them;

(d) Absorbent material shall be placed between the primary receptacle(s) and the secondary packaging. The absorbent material shall be in quantity sufficient to absorb the entire contents of the primary receptacle(s) so that any release of the liquid substance will not compromise the integrity of the cushioning material or of the outer packaging; and

(e) The primary receptacle or the secondary packaging shall be capable of withstanding, without leakage, an internal pressure of 95 kPa (0.95 bar).

NOTE: *Capability may be demonstrated by testing, assessment or experience.*

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P650	PACKING INSTRUCTION *(cont'd)*	P650

(8) For solid substances:

(a) The primary receptacle(s) shall be siftproof;

(b) The secondary packaging shall be siftproof;

(c) If multiple fragile primary receptacles are placed in a single secondary packaging, they shall be either individually wrapped or separated to prevent contact between them; and

(d) If there is any doubt as to whether or not residual liquid may be present in the primary receptacle during carriage then a packaging suitable for liquids, including absorbent materials, shall be used.

(9) Refrigerated or frozen specimens: Ice, dry ice and liquid nitrogen:

(a) When dry ice or liquid nitrogen is used as a coolant, the requirements of 5.5.3 shall apply. When used, ice shall be placed outside the secondary packagings or in the outer packaging or an overpack. Interior supports shall be provided to secure the secondary packagings in the original position. If ice is used, the outside packaging or overpack shall be leakproof; and

(b) The primary receptacle and the secondary packaging shall maintain their integrity at the temperature of the refrigerant used as well as the temperatures and the pressures which could result if refrigeration were lost.

(10) When packages are placed in an overpack, the package marks required by this packing instruction shall either be clearly visible or be reproduced on the outside of the overpack.

(11) Infectious substances assigned to UN No. 3373 which are packed and packages which are marked in accordance with this packing instruction are not subject to any other requirement in ADR.

(12) Clear instructions on filling and closing such packages shall be provided by packaging manufacturers and subsequent distributors to the consignor or to the person who prepares the package (e.g. patient) to enable the package to be correctly prepared for carriage.

(13) Other dangerous goods shall not be packed in the same packaging as Class 6.2 infectious substances unless they are necessary for maintaining the viability, stabilizing or preventing degradation or neutralizing the hazards of the infectious substances. A quantity of 30 ml or less of dangerous goods included in Classes 3, 8 or 9 may be packed in each primary receptacle containing infectious substances. When these small quantities of dangerous goods are packed with infectious substances in accordance with this packing instruction no other requirements of ADR need be met.

(14) If any substance has leaked and has been spilled in a cargo transport unit, it may not be reused until after it has been thoroughly cleaned and, if necessary, disinfected or decontaminated. Any other goods and articles carried in the same cargo transport unit shall be examined for possible contamination.

Additional requirement:

Alternative packagings for the carriage of animal material may be authorized by the competent authority of the country of origin[a] in accordance with the provisions of 4.1.8.7.

[a] *If the country of origin is not a Contracting Party to ADR, the competent authority of the first Contracting Party to the ADR reached by the consignment.*

P800	PACKING INSTRUCTION	P800

This instruction applies to UN Nos. 2803 and 2809.

The following packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** are met:

(1) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met.

(2) Steel flasks or bottles with threaded closures with a capacity not exceeding 3 *l*; or

(3) Combination packagings which conform to the following requirements:

(a) Inner packagings shall comprise glass, metal or rigid plastics intended to contain liquids with a maximum net mass of 15 kg each;

(b) The inner packagings shall be packed with sufficient cushioning material to prevent breakage;

(c) Either the inner packagings or the outer packagings shall have inner liners or bags of strong leakproof and puncture-resistant material impervious to the contents and completely surrounding the contents to prevent it from escaping from the package irrespective of its position or orientation;

(d) The following outer packagings and maximum net masses are authorized:

Outer packaging:	**Maximum net mass**
Drums	
steel (1A1, 1A2)	400 kg
metal, other than steel or aluminium (1N1, 1N2)	400 kg
plastics (1H1, 1H2)	400 kg
plywood (1D)	400 kg
fibre (1G)	400 kg
Boxes	
steel (4A)	400 kg
metal, other than steel or aluminium (4N)	400 kg
natural wood (4C1)	250 kg
natural wood with sift proof walls (4C2)	250 kg
plywood (4D)	250 kg
reconstituted wood (4F)	125 kg
fibreboard (4G)	125 kg
expanded plastics (4H1)	60 kg
solid plastics (4H2)	125 kg

Special packing provision:

PP41 For UN No. 2803, when it is necessary to carry gallium at low temperatures in order to maintain it in a completely solid state, the above packagings may be overpacked in a strong, water-resistant outer packaging which contains dry ice or other means of refrigeration. When dry ice or other means of refrigeration presenting a risk of asphyxiation are used as a coolant, the requirements of 5.5.3 shall apply. If a refrigerant is used, all of the above materials used in the packaging of gallium shall be chemically and physically resistant to the refrigerant and shall have impact resistance at the low temperatures of the refrigerant employed. If dry ice is used, the outer packaging shall permit the release of carbon dioxide gas. Interior supports shall be provided to prevent movement after the dissipation of the refrigerant.

P801	PACKING INSTRUCTION	P801

This instruction applies to UN Nos. 2794, 2795 and 3028 and used batteries of UN No. 2800.

The following packagings are authorized, provided that the provisions of **4.1.1.1, 4.1.1.2, 4.1.1.6**, and **4.1.3** are met:

(1) Rigid outer packagings, wooden slatted crates or pallets.

Additionally, the following conditions shall be met:

(a) Battery stacks shall be in tiers separated by a layer of electrically non-conductive material;

(b) Battery terminals shall not support the weight of other superimposed elements;

(c) Batteries shall be packaged or secured to prevent inadvertent movement;

(d) Batteries shall not leak under normal conditions of carriage or appropriate measures shall be taken to prevent the release of electrolyte from the package (e.g. individually packaging batteries or other equally effective methods); and

(e) Batteries shall be protected against short circuits.

(2) Stainless steel or plastics bins may also be used to carry used batteries.

Additionally, the following conditions shall be met:

(a) The bins shall be resistant to the electrolyte that was contained in the batteries;

(b) The bins shall not be filled to a height greater than the height of their sides;

(c) The outside of the bins shall be free of residues of electrolyte contained in the batteries;

(d) Under normal conditions of carriage, no electrolyte shall leak from the bins;

(e) Measures shall be taken to ensure that filled bins cannot lose their content;

(f) Measures shall be taken to prevent short circuits (e.g. batteries are discharged, individual protection of the battery terminals, etc.); and

(g) The bins shall be either:

(i) covered; or

(ii) carried in closed or sheeted vehicles or containers.

NOTE: *The packagings authorized in (1) and (2) may exceed a net mass of 400 kg (see 4.1.3.3).*

P801a	PACKING INSTRUCTION	P801a

(Deleted)

P802	PACKING INSTRUCTION	P802

The following packagings are authorized, provided the general provisions of 4.1.1 and 4.1.3 are met:

(1) Combination packagings:

Outer packagings: 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2; maximum net mass: 75 kg.

Inner packagings: glass or plastics; maximum capacity: 10 litres;

(2) Combination packagings:

Outer packagings: 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2; maximum net mass: 125 kg.

Inner packagings: metal; maximum capacity: 40 litres;

(3) Composite packagings: Glass receptacle with outer steel, aluminium or plywood drum (6PA1, 6PB1 or 6PD1) or with outer steel, aluminium or wooden box or with outer wickerwork hamper (6PA2, 6PB2, 6PC or 6PD2) or with outer solid plastics packaging (6PH2); maximum capacity: 60 litres.

(4) Steel drums (1A1) with a maximum capacity of 250 litres;

(5) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met.

P803	PACKING INSTRUCTION	P803

This instruction applies to UN No. 2028.

The following packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2).

Packagings shall conform to the packing group II performance level.

Articles shall be individually packaged and separated from each other using partitions, dividers, inner packagings or cushioning material to prevent inadvertent discharge during normal conditions of carriage.

Maximum net mass: 75 kg.

P804	PACKING INSTRUCTION	P804

This instruction applies to UN No. 1744.

The following packagings are authorized provided the general provisions of 4.1.1 and 4.1.3 are met and the packagings are hermetically sealed:

(1) Combination packagings with a maximum gross mass of 25 kg, consisting of:

(a) One or more glass inner packaging(s) with a maximum capacity of 1.3 litres each and filled to not more than 90 % of their capacity; the closure(s) of which shall be physically held in place by any means capable of preventing back-off or loosening by impact or vibration during carriage, individually placed in

(b) Metal or rigid plastics receptacles together with cushioning and absorbent material sufficient to absorb the entire contents of the glass inner packaging(s), further packed in

(c) 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings.

(2) Combination packagings consisting of metal or polyvinylidene fluoride (PVDF) inner packagings, not exceeding 5 litres in capacity individually packed with absorbent material sufficient to absorb the contents and inert cushioning material in 1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G, 4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G or 4H2 outer packagings with a maximum gross mass of 75 kg. Inner packagings shall not be filled to more than 90 % of their capacity. The closure of each inner packaging shall be physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage;

(3) Packagings consisting of:

Outer packagings: Steel or plastics drums (1A1, 1A2, 1H1 or 1H2) tested in accordance with the test requirements in 6.1.5 at a mass corresponding to the mass of the assembled package either as a packaging intended to contain inner packagings, or as a single packaging intended to contain solids or liquids, and marked accordingly;

Inner packagings: Drums and composite packagings (1A1, 1B1, 1N1, 1H1 or 6HA1) meeting the requirements of Chapter 6.1 for single packagings, subject to the following conditions:

(a) The hydraulic pressure test shall be conducted at a pressure of at least 300 kPa (3 bar) (gauge pressure);

(b) The design and production leakproofness tests shall be conducted at a test pressure of 30 kPa (0.3 bar);

(c) They shall be isolated from the outer drum by the use of inert shock-mitigating cushioning material which surrounds the inner packaging on all sides;

(d) Their capacity shall not exceed 125 litres;

(e) Closures shall be of a screw type that are:

(i) Physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during carriage;

(ii) Provided with a cap seal;

(f) The outer and inner packagings shall be subjected periodically to an internal inspection and leakproofness test according to (b) at intervals of not more than two and a half years; and

(g) The outer and inner packagings shall bear in clearly legible and durable characters:

(i) the date (month, year) of the initial test and the latest periodic test and inspection of the inner packaging; and

(ii) the name or authorized symbol of the expert who carried out the tests and inspections;

(4) Pressure receptacles, provided that the general provisions of 4.1.3.6 are met.

(a) They shall be subjected to an initial test and periodic tests every 10 years at a pressure of not less than 1 MPa (10 bar) (gauge pressure);

(b) They shall be subjected periodically to an internal inspection and leakproofness test at intervals of not more than two and a half years;

(c) They may not be equipped with any pressure relief device;

(d) Each pressure receptacle shall be closed with a plug or valve(s) fitted with a secondary closure device; and

(e) The materials of construction for the pressure receptacle, valves, plugs, outlet caps, luting and gaskets shall be compatible with each other and with the contents.

P900	PACKING INSTRUCTION	P900
	(Reserved)	

P901	PACKING INSTRUCTION	P901
This instruction applies to UN No. 3316.		
The following combination packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met: Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2). Packagings shall conform to the performance level consistent with the packing group assigned to the kit as a whole (see special provision 251 of Chapter 3.3). Where the kit contains only dangerous goods to which no packing group is assigned, packagings shall meet the packing group II performance level. Maximum quantity of dangerous goods per outer packaging: 10 kg excluding the mass of any carbon dioxide, solid (dry ice) used as a refrigerant. If dry ice is used as a coolant, the requirements of 5.5.3 shall apply.		
Additional requirement: Dangerous goods in kits shall be packed in inner packagings which shall be protected from other materials in the kit.		

P902	PACKING INSTRUCTION	P902
This instruction applies to UN Nos. 3268 and 3559.		
(1) Packaged articles: The following packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2); Jerricans (3A2, 3B2, 3H2). Packagings shall conform to the packing group III performance level. The packagings shall be designed and constructed so as to prevent movement of the articles and inadvertent operation during normal conditions of carriage. (2) Unpackaged articles: Except for UN No. 3559, the articles may also be carried unpackaged in dedicated handling devices or cargo transport units when moved to, from, or between where they are manufactured and an assembly plant including intermediate handling locations.		
Additional requirement: Any pressure receptacle shall be in accordance with the requirements of the competent authority for the substance(s) contained therein.		

P903	PACKING INSTRUCTION	P903

This instruction applies to UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552.

For the purpose of this packing instruction, "equipment" means apparatus for which the cells or batteries will provide electrical power for its operation. The following packagings are authorized provided that the general provisions of **4.1.1** and **4.1.3** are met:

(1) For cells and batteries:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);

Jerricans (3A2, 3B2, 3H2).

Cells or batteries shall be packed in packagings so that the cells or batteries are protected against damage that may be caused by the movement or placement of the cells or batteries within the packaging.

Packagings shall conform to the packing group II performance level.

(2) In addition, for a cell or a battery with a gross mass of 12 kg or more employing a strong, impact-resistant outer casing:

(a) Strong outer packagings;

(b) Protective enclosures (e.g. fully enclosed or wooden slatted crates); or

(c) Pallets or other handling devices.

Cells or batteries shall be secured to prevent inadvertent movement, and the terminals shall not support the weight of other superimposed elements.

Packagings need not meet the requirements of 4.1.1.3.

(3) For cells or batteries packed with equipment:

Packagings conforming to the requirements in paragraph (1) of this packing instruction, then placed with the equipment in an outer packaging; or

Packagings that completely enclose the cells or batteries, then placed with equipment in a packaging conforming to the requirements in paragraph (1) of this packing instruction.

The equipment shall be secured against movement within the outer packaging.

(4) For cells or batteries contained in equipment:

Strong outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use. They shall be constructed in such a manner as to prevent accidental operation during carriage. Packagings need not meet the requirements of 4.1.1.3.

Large equipment can be offered for carriage unpackaged or on pallets when the cells or batteries are afforded equivalent protection by the equipment in which they are contained.

When intentionally active, devices such as radio frequency identification (RFID) tags, watches and temperature loggers, which are not capable of generating a dangerous evolution of heat, may be carried in strong outer packagings.

NOTE: *For carriage in a transport chain including air carriage, these devices, when active, shall meet defined standards for electromagnetic radiation to ensure that the operation of the devices does not interfere with aircraft systems.*

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P903	PACKING INSTRUCTION *(cont'd)*	P903

(5) For packagings containing both cells or batteries packed with equipment and contained in equipment:

(a) For cells and batteries, packagings that completely enclose the cells or batteries, then placed with equipment in a packaging conforming to the requirements in paragraph (1) of this packing instruction; or

(b) Packagings conforming to the requirements in paragraph (1) of this packing instruction, then placed with the equipment in a strong outer packaging constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use. The outer packaging shall be constructed in such a manner as to prevent accidental operation during carriage and need not meet the requirements of 4.1.1.3.

The equipment shall be secured against movement within the outer packaging.

When intentionally active, devices such as radio frequency identification (RFID) tags, watches and temperature loggers, which are not capable of generating a dangerous evolution of heat, may be carried in strong outer packagings.

NOTE: *For carriage in a transport chain including air carriage, these devices, when active, shall meet defined standards for electromagnetic radiation to ensure that the operation of the devices does not interfere with aircraft systems.*

NOTE: *The packagings authorized in (2), (4) and (5) may exceed a net mass of 400 kg (see 4.1.3.3).*

Additional requirement:

Cells or batteries shall be protected against short circuit.

P903a	PACKING INSTRUCTION	P903a
	(Deleted)	

P903b	PACKING INSTRUCTION	P903b
	(Deleted)	

P904	PACKING INSTRUCTION	P904

This instruction applies to UN No. 3245.

The following packagings are authorized:

(1) Packagings meeting the provisions of 4.1.1.1, 4.1.1.2, 4.1.1.4, 4.1.1.8 and 4.1.3 and so designed that they meet the construction requirements of 6.1.4. Outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use, shall be used. Where this packing instruction is used for the carriage of inner packagings of combination packagings the packaging shall be designed and constructed to prevent inadvertent discharge during normal conditions of carriage.

(2) Packagings, which need not conform to the packaging test requirements of Part 6, but conforming to the following:

(a) An inner packaging comprising:

(i) Primary receptacle(s) and a secondary packaging, the primary receptacle(s) or the secondary packaging shall be leakproof for liquids or siftproof for solids;

(ii) For liquids, absorbent material placed between the primary receptacle(s) and the secondary packaging. The absorbent material shall be in a quantity sufficient to absorb the entire contents of the primary receptacle(s) so that any release of the liquid substance will not compromise the integrity of the cushioning material or of the outer packaging;

(iii) If multiple fragile primary receptacles are placed in a single secondary packaging they shall be individually wrapped or separated to prevent contact between them;

(b) An outer packaging shall be strong enough for its capacity, mass and intended use, and with a smallest external dimension of at least 100 mm.

For carriage, the mark illustrated below shall be displayed on the external surface of the outer packaging on a background of a contrasting colour and shall be clearly visible and legible. The mark shall be in the form of a square set at an angle of 45° (diamond-shaped) with each side having a length of at least 50 mm; the width of the line shall be at least 2 mm and the letters and numbers shall be at least 6 mm high.

Additional requirement:

When dry ice or liquid nitrogen is used as a coolant, the requirements of 5.5.3 shall apply. When used, ice shall be placed outside the secondary packagings or in the outer packaging or an overpack. Interior supports shall be provided to secure the secondary packaging in the original position. If ice is used, the outside packaging or overpack shall be leakproof.

P905	PACKING INSTRUCTION	P905

This instruction applies to UN Nos. 2990 and 3072.

Any suitable packaging is authorized, provided the general provisions of **4.1.1** and **4.1.3** are met, except that packagings need not conform to the requirements of Part 6.

NOTE: *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*

When the life saving appliances are constructed to incorporate or are contained in rigid outer weatherproof casings (such as for lifeboats), they may be carried unpackaged.

Additional requirements:

1. All dangerous substances and articles contained as equipment within the appliances shall be secured to prevent inadvertent movement and in addition:
   (a) Signal devices of Class 1 shall be packed in plastics or fibreboard inner packagings;
   (b) Non-flammable, non-toxic gases shall be contained in cylinders as specified by the competent authority, which may be connected to the appliance;
   (c) Electric storage batteries (Class 8) and lithium batteries and sodium ion batteries (Class 9) shall be disconnected or electrically isolated and secured to prevent any spillage of liquid; and
   (d) Small quantities of other dangerous substances (for example in Classes 3, 4.1 and 5.2) shall be packed in strong inner packagings.
2. Preparation for transport and packaging shall include provisions to prevent any accidental inflation of the appliance.

P906	PACKING INSTRUCTION	P906

This instruction applies to UN Nos. 2315, 3151, 3152 and 3432.

The following packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** are met:

(1) For liquids and solids containing or contaminated with PCBs, polyhalogenated biphenyls, polyhalogenated terphenyls or halogenated monomethyldiphenylmethanes: Packagings in accordance with packing instructions P001 or P002, as appropriate.

(2) For transformers and condensers and other articles:
   (a) Packagings in accordance with packing instructions P001 or P002. The articles shall be secured with suitable cushioning material to prevent inadvertent movement during normal conditions of carriage; or
   (b) Leakproof packagings which are capable of containing, in addition to the articles, at least 1.25 times the volume of the liquid PCBs, polyhalogenated biphenyls, polyhalogenated terphenyls or halogenated monomethyldiphenylmethanes present in them. There shall be sufficient absorbent material in the packagings to absorb at least 1.1 times the volume of liquid which is contained in the articles. In general, transformers and condensers shall be carried in leakproof metal packagings which are capable of holding, in addition to the transformers and condensers, at least 1.25 times the volume of the liquid present in them.

   NOTE: *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*

Notwithstanding the above, liquids and solids not packaged in accordance with packing instructions P001 and P002 and unpackaged transformers and condensers may be carried in cargo transport units fitted with a leakproof metal tray to a height of at least 800 mm, containing sufficient inert absorbent material to absorb at least 1.1 times the volume of any free liquid.

NOTE: *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*

Additional requirement:

Adequate provisions shall be taken to seal the transformers and condensers to prevent leakage during normal conditions of carriage.

P907	PACKING INSTRUCTION	P907
This instruction applies to articles, such as machinery, apparatus or devices of UN No. 3363.		
If the article is constructed and designed so that the receptacles containing the dangerous goods are afforded adequate protection, an outer packaging is not required. Dangerous goods in an article shall otherwise be packed in outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use, and meeting the applicable requirements of **4.1.1.1**. Receptacles containing dangerous goods shall conform to the general provisions in 4.1.1, except that 4.1.1.3, 4.1.1.4, 4.1.1.12 and 4.1.1.14 do not apply. For non-flammable, non-toxic gases, the inner cylinder or receptacle, its contents and filling ratio shall be to the satisfaction of the competent authority of the country in which the cylinder or receptacle is filled. In addition, the manner in which receptacles are contained within the article shall be such that under normal conditions of carriage, damage to receptacles containing the dangerous goods is unlikely; and in the event of damage to receptacles containing solid or liquid dangerous goods, no leakage of the dangerous goods from the article is possible (a leakproof liner may be used to satisfy this requirement). Receptacles containing dangerous goods shall be so installed, secured or cushioned as to prevent their breakage or leakage and so as to control their movement within the article during normal conditions of carriage. Cushioning material shall not react dangerously with the content of the receptacles. Any leakage of the contents shall not substantially impair the protective properties of the cushioning material. ***NOTE:*** *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*		

P908	PACKING INSTRUCTION	P908
This instruction applies to damaged or defective cells and batteries, including those contained in equipment, of UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552.		
The following packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met: For cells and batteries and equipment containing cells and batteries: Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G) Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2) Jerricans (3A2, 3B2, 3H2) Packagings shall conform to the packing group II performance level. Packagings shall also meet the following requirements: (a) Each damaged or defective cell or battery or equipment containing such cells or batteries shall be individually packed in inner packaging and placed inside an outer packaging. The inner packaging or outer packaging shall be leak-proof to prevent the potential release of electrolyte. (b) Each inner packaging shall be surrounded by sufficient non-combustible and electrically non-conductive thermal insulation material to protect against a dangerous evolution of heat. (c) Sealed packagings shall be fitted with a venting device when appropriate. (d) Appropriate measures shall be taken to minimize the effects of vibrations and shocks, prevent movement of the cells or batteries within the package that may lead to further damage and a dangerous condition during carriage. Cushioning material that is non-combustible and electrically non-conductive may also be used to meet this requirement. (e) The non-combustibility of the thermal insulation material and the cushioning material shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured. For leaking cells or batteries, sufficient inert absorbent material shall be added to the inner or outer packaging to absorb any release of electrolyte. A cell or battery with a net mass of more than 30 kg shall be limited to one cell or battery per outer packaging.		
Additional requirement: Cells or batteries shall be protected against short circuit.		

P909	PACKING INSTRUCTION	P909

This instruction applies to UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552 carried for disposal or recycling, either packed together with or packed without non-lithium batteries.

(1) Cells and batteries shall be packed in accordance with the following:

(a) The following packagings are authorized, provided that the general provisions of 4.1.1 and 4.1.3, are met:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H2); and

Jerricans (3A2, 3B2, 3H2).

(b) Packagings shall conform to the packing group II performance level.

(c) Metal packagings shall be fitted with an electrically non-conductive lining material (e.g. plastics) of adequate strength for the intended use.

(2) However, lithium ion or sodium ion cells with a watt-hour rating of not more than 20 Wh, lithium ion or sodium ion batteries with a watt-hour rating of not more than 100 Wh, lithium metal cells with a lithium content of not more than 1 g and lithium metal batteries with an aggregate lithium content of not more than 2 g may be packed in accordance with the following:

(a) In strong outer packaging up to 30 kg gross mass meeting the general provisions of 4.1.1, except 4.1.1.3, and 4.1.3.

(b) Metal packagings shall be fitted with an electrically non-conductive lining material (e.g. plastics) of adequate strength for the intended use.

(3) For cells or batteries contained in equipment, strong outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use, may be used. Packagings need not meet the requirements of 4.1.1.3. Equipment may also be offered for carriage unpackaged or on pallets when the cells or batteries are afforded equivalent protection by the equipment in which they are contained.

(4) In addition, for cells or batteries with a gross mass of 12 kg or more employing a strong, impact-resistant outer casing, strong outer packagings constructed of suitable material and of adequate strength and design in relation to the packaging's capacity and its intended use, may be used. Packagings need not meet the requirements of 4.1.1.3.

NOTE: *The packagings authorized in (3) and (4) may exceed a net mass of 400 kg (see 4.1.3.3).*

Additional requirements:

1. Cells and batteries shall be designed or packed to prevent short circuits and the dangerous evolution of heat.
2. Protection against short circuits and the dangerous evolution of heat includes, but is not limited to:
   (a) Individual protection of the battery terminals,
   (b) Inner packaging to prevent contact between cells and batteries,
   (c) Batteries with recessed terminals designed to protect against short circuits, or
   (d) The use of an electrically non-conductive and non-combustible cushioning material to fill empty space between the cells or batteries in the packaging.
3. Cells and batteries shall be secured within the outer packaging to prevent excessive movement during carriage (e.g. by using a non-combustible and electrically non-conductive cushioning material or through the use of a tightly closed plastics bag).

P910	PACKING INSTRUCTION	P910

This instruction applies to UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552 production runs consisting of not more than 100 cells or batteries and to pre-production prototypes of cells or batteries when these prototypes are carried for testing.

The following packagings are authorized provided that the general provisions of 4.1.1 and 4.1.3 are met:

(1) For cells and batteries, including when packed with equipment:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);

Jerricans (3A2, 3B2, 3H2).

Packagings shall conform to the packing group II performance level and shall meet the following requirements:

(a) Batteries and cells, including equipment, of different sizes, shapes or masses shall be packaged in an outer packaging of a tested design type listed above provided the total gross mass of the package does not exceed the gross mass for which the design type has been tested;

(b) Each cell or battery shall be individually packed in an inner packaging and placed inside an outer packaging;

(c) Each inner packaging shall be completely surrounded by sufficient non-combustible and electrically non-conductive thermal insulation material to protect against a dangerous evolution of heat;

(d) Appropriate measures shall be taken to minimize the effects of vibration and shocks and prevent movement of the cells or batteries within the package that may lead to damage and a dangerous condition during carriage. Cushioning material that is non-combustible and electrically non-conductive may be used to meet this requirement;

(e) The non-combustibility of the thermal insulation material and the cushioning material shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured;

(f) A cell or battery with a net mass of more than 30 kg shall be limited to one cell or battery per outer packaging.

(2) For cells and batteries contained in equipment:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);

Jerricans (3A2, 3B2, 3H2).

Packagings shall conform to the packing group II performance level and shall meet the following requirements:

(a) Equipment of different sizes, shapes or masses shall be packaged in an outer packaging of a tested design type listed above provided the total gross mass of the package does not exceed the gross mass for which the design type has been tested;

(b) The equipment shall be constructed or packaged in such a manner as to prevent accidental operation during carriage;

(c) Appropriate measures shall be taken to minimize the effects of vibration and shocks and prevent movement of the equipment within the package that may lead to damage and a dangerous condition during carriage. When cushioning material is used to meet this requirement it shall be non-combustible and electrically non-conductive; and

(d) The non-combustibility of the cushioning material shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured.

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P910	PACKING INSTRUCTION *(cont'd)*	P910

(3) The equipment or the batteries may be carried unpackaged under conditions specified by the competent authority of any Contracting Party to ADR, which may also recognize an approval granted by the competent authority of a country which is not a Contracting Party to ADR, provided that this approval has been granted in accordance with the procedures applicable according to RID, ADR, ADN, the IMDG Code or the ICAO Technical Instructions. Additional conditions that may be considered in the approval process include, but are not limited to:

(a) The equipment or the battery shall be strong enough to withstand the shocks and loadings normally encountered during carriage, including trans-shipment between cargo transport units and between cargo transport units and warehouses as well as any removal from a pallet for subsequent manual or mechanical handling; and

(b) The equipment or the battery shall be fixed in cradles or crates or other handling devices in such a way that it will not become loose during normal conditions of carriage.

NOTE: *The packagings authorized may exceed a net mass of 400 kg (see 4.1.3.3).*

Additional requirement:

The cells and batteries shall be protected against short circuit. Protection against short circuits includes, but is not limited to:

(a) Individual protection of the battery terminals,

(b) Inner packaging to prevent contact between cells and batteries,

(c) Batteries with recessed terminals designed to protect against short circuits, or

(d) The use of a electrically non-conductive and non-combustible cushioning material to fill empty space between the cells or batteries in the packaging.

P911	PACKING INSTRUCTION	P911

This instruction applies to damaged or defective cells and batteries of UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552 liable to rapidly disassemble, dangerously react, produce a flame or a dangerous evolution of heat or a dangerous emission of toxic, corrosive or flammable gases or vapours under normal conditions of carriage.

The following packagings are authorized, provided that the general provisions of 4.1.1 and 4.1.3 are met:

For cells and batteries and equipment containing cells and batteries:

Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);

Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);

Jerricans (3A2, 3B2, 3H2)

The packagings shall conform to the packing group I performance level.

(1) The packaging shall be capable of meeting the following additional performance requirements in case of rapid disassembly, dangerous reaction, production of a flame or a dangerous evolution of heat or a dangerous emission of toxic, corrosive or flammable gases or vapours of the cells or batteries:

(a) The outside surface temperature of the completed package shall not have a temperature of more than 100°C. A momentary spike in temperature up to 200 °C is acceptable;

(b) No flame shall occur outside the package;

(c) No projectiles shall exit the package;

(d) The structural integrity of the package shall be maintained; and

(e) The packagings shall have a gas management system (e.g. filter system, air circulation, containment for gas, gas tight packaging etc.), as appropriate.

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P911	PACKING INSTRUCTION *(cont'd)*	P911

(2) The additional packaging performance requirements shall be verified by a test as specified by the competent authority of any ADR Contracting Party who may also recognize a test specified by the competent authority of a country which is not an ADR Contracting Party provided that this test has been specified in accordance with the procedures applicable according to RID, ADR, ADN, the IMDG Code or the ICAO Technical Instructions[a].

A verification report shall be available on request. As a minimum requirement, the cell or battery name, the cell or battery number, the mass, type, energy content of the cells or batteries, the packaging identification and the test data according to the verification method as specified by the competent authority shall be listed in the verification report.

(3) When dry ice or liquid nitrogen is used as a coolant, the requirements of section 5.5.3 shall apply. The inner packaging and outer packaging shall maintain their integrity at the temperature of the refrigerant used as well as the temperatures and the pressures which could result if refrigeration were lost.

Additional requirement:

Cells or batteries shall be protected against short circuit.

[a] *The following criteria, as relevant, may be considered to assess the performance of the packaging:*

(a) The assessment shall be done under a quality management system (as described e.g. in section 2.2.9.1.7.1 (e)) allowing for the traceability of tests results, reference data and characterization models used;

(b) The list of hazards expected in case of thermal run-away for the cell or battery type, in the condition it is carried (e.g. usage of an inner packaging, state of charge (SOC), use of sufficient non-combustible, electrically non-conductive and absorbent cushioning material etc.), shall be clearly identified and quantified; the reference list of possible hazards for cells or batteries (e.g. rapidly disassemble, dangerously react, produce a flame or a dangerous evolution of heat or a dangerous emission of toxic, corrosive or flammable gases or vapours) can be used for this purpose. The quantification of these hazards shall rely on available scientific literature;

(c) The mitigating effects of the packaging shall be identified and characterized, based on the nature of the protections provided and the construction material properties. A list of technical characteristics and drawings shall be used to support this assessment (Density [kg·m-3], specific heat capacity [J·kg-1·K-1], heating value [kJ·kg-1], thermal conductivity [W·m-1·K-1], melting temperature and flammability temperature [K], heat transfer coefficient of the outer packaging [W·m-2·K-1], ...);

(d) The test and any supporting calculations shall assess the result of a thermal run-away of the cell or battery inside the packaging in the normal conditions of carriage;

(e) In case the SOC of the cell or battery is not known, the assessment used, shall be done with the highest possible SOC corresponding to the cell or battery use conditions;

(f) The surrounding conditions in which the packaging may be used and carried shall be described (including for possible consequences of gas or smoke emissions on the environment, such as ventilation or other methods) according to the gas management system of the packaging;

(g) The tests or the model calculation shall consider the worst case scenario for the thermal run-away triggering and propagation inside the cell or battery; this scenario includes the worst possible failure in the normal carriage condition, the maximum heat and flame emissions for the possible propagation of the reaction;

(h) These scenarios shall be assessed over a period of time long enough to allow all the possible consequences to occur (e.g. 24 hours);

(i) In the case of multiple batteries and multiple items of equipment containing batteries, additional requirements such as the maximum number of batteries and items of equipment, the total maximum energy content of the batteries, and the configuration inside the package, including separations and protections of the parts, shall be considered.

P912	PACKING INSTRUCTION	P912
This instruction applies to UN Nos. 3556, 3557 and 3558.		
The vehicle shall be secured in a strong, rigid outer packaging constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use. It shall be constructed in such a manner as to prevent accidental operation during carriage. Packagings need not meet the requirements of 4.1.1.3. The vehicle shall be secured by means capable of restraining the vehicle in the outer packaging to prevent any movement during carriage which would change the orientation or cause the battery in the vehicle to be damaged. Vehicles carried in a packaging may have some parts of the vehicle, other than the battery, detached from its frame to fit into the packaging. ***NOTE:*** *The packagings may exceed a net mass of 400 kg (see 4.1.3.3).* Vehicles with an individual net mass of 30 kg or more: (a) may be loaded into crates or secured to pallets; (b) may be carried unpackaged providing that the vehicle is capable of remaining upright during carriage without additional support and the vehicle provides adequate protection to the battery so that no damage to the battery can occur; or (c) where they have the potential to topple over during carriage (e.g. motor cycles), may be carried unpackaged in a cargo transport unit fitted out with the means to prevent toppling in carriage, such as by the use of bracing, frames or racking.		

R001	PACKING INSTRUCTION		R001
The following packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met:			
	Maximum capacity/maximum net mass		
	Packing group I	**Packing group II**	**Packing group III**
Light gauge metal packagings			
steel, non-removable head (0A1)	Not allowed	40 *l* / 50 kg	40 *l* / 50 kg
steel, removable head (0A2) [a]	Not allowed	40 *l* / 50 kg	40 *l* / 50 kg
NOTE 1: *This instruction applies to solids and liquids (provided the design type is tested and marked appropriately).* ***NOTE 2:*** *For Class 3, packing group II, these packagings may be used only for substances with no subsidiary hazard and a vapour pressure of not more than 110 kPa at 50 °C and for slightly toxic pesticides.*			

[a] *Not allowed for UN No. 1261 NITROMETHANE.*

4.1.4.2 Packing instructions concerning the use of IBCs

IBC01	PACKING INSTRUCTION	IBC01
The following IBCs are authorized, provided the general provisions of 4.1.1, 4.1.2 and 4.1.3 are met: Metal (31A, 31B and 31N).		
Special packing provision specific to RID and ADR: **BB1** For UN No. 3130, the openings of receptacles for this substance shall be tightly closed by means of two devices in series, one of which shall be screwed or secured in an equivalent manner.		

IBC02	PACKING INSTRUCTION	IBC02
The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1).		
Special packing provisions: **B5** For UN Nos. 1791, 2014, 2984 and 3149, IBCs shall be provided with a device to allow venting during carriage. The inlet to the venting device shall be sited in the vapour space of the IBC under maximum filling conditions during carriage. **B7** For UN Nos. 1222 and 1865, IBCs with a capacity greater than 450 litres are not permitted due to the substance's potential for explosion when carried in large volumes. **B8** The pure form of this substance shall not be transported in IBCs since it is known to have a vapour pressure of more than 110 kPa at 50 °C or 130 kPa at 55 °C. **B15** For UN No. 2031 with more than 55 % nitric acid, the permitted use of rigid plastics IBCs and of rigid plastics inner receptacles of composite IBCs shall be two years from their date of manufacture. **B16** For UN No. 3375, IBCs of type 31A and 31N are not allowed without competent authority approval.		
Special packing provisions specific to RID and ADR: **BB2** For UN No.1203, notwithstanding special provision 534 (see 3.3.1), IBCs shall only be used when the actual vapour pressure is not more than 110 kPa at 50 °C, or 130 kPa at 55 °C. **BB4** For UN Nos. 1133, 1139, 1197, 1210, 1263, 1266, 1286, 1287, 1306, 1866, 1993 and 1999, assigned to packing group III in accordance with 2.2.3.1.4, IBCs with a capacity greater than 450 litres are not permitted.		

IBC03	PACKING INSTRUCTION	IBC03
The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1, 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2).		
Special packing provision: **B8** The pure form of this substance shall not be carried in IBCs since it is known to have a vapour pressure of more than 110 kPa at 50 °C or 130 kPa at 55 °C. **B19** For UN Nos. 3532 and 3534, IBCs shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the IBCs in the event of loss of stabilization.		

IBC04	PACKING INSTRUCTION	IBC04
The following IBCs are authorized, provided the general provisions of 4.1.1, 4.1.2 and 4.1.3 are met: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N).		

IBC05	PACKING INSTRUCTION	IBC05
The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N).); Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2); Composite (11HZ1, 21HZ1 and 31HZ1).		

IBC06	PACKING INSTRUCTION	IBC06
The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N); Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2); Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2 and 31HZ1).		
Additional requirement: Where the solid may become liquid during carriage see 4.1.3.4.		
Special packing provisions: **B12** For UN No. 2907, IBCs shall meet the packing group II performance level. IBCs meeting the test criteria of packing group I shall not be used.		

IBC07	PACKING INSTRUCTION	IBC07
The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met: Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N); Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2); Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2 and 31HZ1); Wooden (11C, 11D and 11F).		
Additional requirements: 1. Where the solid may become liquid during carriage see 4.1.3.4. 2. Liners of wooden IBCs shall be siftproof.		
Special packing provision: **B18** For UN Nos. 3531 and 3533, IBCs shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the IBCs in the event of loss of stabilization. **B20** UN No. 3550 may be carried in flexible IBCs (13H3 or 13H4) with siftproof liners to prevent any egress of dust during carriage.		

IBC08	PACKING INSTRUCTION	IBC08

The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** are met:

Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N);

Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2);

Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2 and 31HZ1);

Fibreboard (11G);

Wooden (11C, 11D and 11F);

Flexible (13H1, 13H2, 13H3, 13H4, 13H5, 13L1, 13L2, 13L3, 13L4, 13M1 and 13M2).

Additional requirement:

Where the solid may become liquid during carriage see 4.1.3.4.

Special packing provisions:

B3 Flexible IBCs shall be sift-proof and water-resistant or shall be fitted with a sift-proof and water-restistant liner.

B4 Flexible, fibreboard or wooden IBCs shall be sift proof and water-resistant or shall be fitted with a sift proof and water-resistant liner.

B6 For UN Nos. 1363, 1364, 1365, 1386, 1408, 1841, 2211, 2217, 2793 and 3314, IBCs are not required to meet the IBC testing requirements of Chapter 6.5.

B13 ***NOTE:*** *For UN Nos. 1748, 2208, 2880, 3485, 3486 and 3487, carriage by sea in IBCs is prohibited according to the IMDG Code.*

Special packing provision specific to RID and ADR:

BB3 For UN No. 3509, IBCs are not required to meet the requirements of 4.1.1.3.

IBCs meeting the requirements of 6.5.5, made leak tight or fitted with a leak tight and puncture-resistant sealed liner or bag, shall be used.

When the only residues are solids which are not liable to become liquid at temperatures likely to be encountered during carriage, flexible IBCs may be used.

When liquid residues are present, rigid IBCs that provide a means of retention (e.g. absorbent material) shall be used.

Before being filled and handed over for carriage, every IBC shall be inspected to ensure that it is free from corrosion, contamination or other damage. Any IBC showing signs of reduced strength, shall no longer be used (minor dents and scratches are not considered as reducing the strength of the IBC).

IBCs intended for the carriage of packagings, discarded, empty, uncleaned with residues of Class 5.1 shall be so constructed or adapted that the goods cannot come into contact with wood or any other combustible material.

IBC99	PACKING INSTRUCTION	IBC99

Only IBCs which are approved for these goods by the competent authority may be used. A copy of the competent authority approval shall accompany each consignment or the transport document shall include an indication that the packaging was approved by the competent authority.

IBC100	PACKING INSTRUCTION	IBC100

This instruction applies to UN Nos. 0082, 0222, 0241, 0331 and 0332.

The following IBCs are authorized, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** and special provisions of **4.1.5** are met:

Metal (11A, 11B, 11N, 21A, 21B, 21N, 31A, 31B and 31N);

Flexible (13H2, 13H3, 13H4, 13L2, 13L3, 13L4 and 13M2);

Rigid plastics (11H1, 11H2, 21H1, 21H2, 31H1 and 31H2);

Composite (11HZ1, 11HZ2, 21HZ1, 21HZ2, 31HZ1 and 31HZ2).

Additional requirements:

1. IBCs shall only be used for free flowing substances.
2. Flexible IBCs shall only be used for solids.

Special packing provisions:

B3 For UN No. 0222, flexible IBCs shall be sift-proof and water-resistant or shall be fitted with a sift-proof and water-resistant liner.

B9 For UN No. 0082, this packing instruction may only be used when the substances are mixtures of ammonium nitrate or other inorganic nitrates with other combustible substances which are not explosive ingredients. Such explosives shall not contain nitroglycerin, similar liquid organic nitrates, or chlorates. Metal IBCs are not authorized.

B10 For UN No. 0241, this packing instruction may only be used for substances which consist of water as an essential ingredient and high proportions of ammonium nitrate or other oxidizing substances some or all of which are in solution. The other constituents may include hydrocarbons or aluminium powder, but shall not include nitro-derivatives such as trinitrotoluene. Metal IBCs are not authorized.

B17 For UN No. 0222, metal IBCs are not authorized.

IBC520	PACKING INSTRUCTION				IBC520
This instruction applies to organic peroxides and self-reactive substances of type F.					
The IBCs listed below are authorized for the formulations listed, provided the general provisions of **4.1.1**, **4.1.2** and **4.1.3** and special provisions of **4.1.7.2** are met. The formulations not listed in 2.2.41.4 or in 2.2.52.4 but listed below may also be carried packed in accordance with packing method OP8 of packing instruction P520 of 4.1.4.1, with the same control and emergency temperatures, if applicable. For formulations not listed below, only IBCs which are approved by the competent authority may be used (see 4.1.7.2.2).					
UN No.	**Organic peroxide**	**Type of IBC**	**Maximum quantity (litres/kg)**	**Control Tempera-ture**	**Emergency Tempera-ture**
3109	**ORGANIC PEROXIDE, TYPE F, LIQUID**				
	tert-Butyl cumyl peroxide	31HA1	1 000		
	tert-Butyl hydroperoxide, not more than 72 % with water	31A 31HA1	1 250 1 000		
	tert-Butyl peroxyacetate, not more than 32 % in diluent type A	31A 31HA1	1 250 1 000		
	tert-Butyl peroxybenzoate, not more than 32 % in diluent type A	31A	1 250		
	tert-Butyl peroxy-3,5,5-trimethylhexanoate, not more than 37 % in diluent type A	31A 31HA1	1 250 1 000		
	Cumyl hydroperoxide, not more than 90 % in diluent type A	31HA1	1 250		
	Dibenzoyl peroxide, not more than 42 % as a stable dispersion in water	31H1	1 000		
	Di-tert-butyl peroxide, not more than 52 % in diluent type A	31A 31HA1	1 250 1 000		
	1,1-Di-(tert-butylperoxy) cyclohexane, not more than 42 % in diluent type A	31H1	1 000		
	1,1-Di-(tert-butylperoxy) cyclohexane, not more than 37 % in diluent type A	31A	1 250		
	Dilauroyl peroxide, not more than 42 %, stable dispersion, in water	31HA1	1 000		
	2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane, not more than 52 % in diluent type A	31HA1	1000		
	Isopropyl cumyl hydroperoxide, not more than 72 % in diluent type A	31HA1	1 250		
	p-Menthyl hydroperoxide, not more than 72 % in diluent type A	31HA1	1 250		
	Peroxyacetic acid, stabilized, not more than 17 %	31A 31H1 31H2 31HA1	1 500 1 500 1 500 1 500		
	3,6,9-Triethyl-3,6,9-trimethyl-1,4,7-triperoxonane not more than 27 % in diluent type A	31HA1	1 000		
3110	**ORGANIC PEROXIDE, TYPE F, SOLID**				
	Dicumyl peroxide	31A 31H1 31HA1	2 000		

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IBC520	PACKING INSTRUCTION *(cont'd)*				IBC520
UN No.	**Organic peroxide**	**Type of IBC**	**Maximum quantity (litres/kg)**	**Control Tempera-ture**	**Emergency Tempera-ture**
3119	**ORGANIC PEROXIDE, TYPE F, LIQUID, TEMPERATURE CONTROLLED**				
	tert-Amyl peroxy-2-ethylhexanoate, not more than 62 % in diluent type A	31HA1	1 000	+15 °C	+20 °C
	tert-Amyl peroxypivalate, not more than 32 % in diluent type A	31A	1 250	+10 °C	+15 °C
	tert-Amyl peroxypivalate, not more than 42 % as a stable dispersion in water	31HA1	1 000	0 °C	+10 °C
	tert-Butyl peroxy-2-ethylhexanoate, not more than 32 % in diluent type B	31HA1 31A	1 000 1 250	+30 °C +30 °C	+35 °C +35 °C
	tert-Butyl peroxyneodecanoate, not more than 32 % in diluent type A	31A	1 250	0 °C	+10 °C
	tert-Butyl peroxyneodecanoate, not more than 52 %, stable dispersion, in water	31A	1 250	-5 °C	+5 °C
	tert-Butyl peroxypivalate, not more than 27 % in diluent type B	31HA1 31A	1 000 1 250	+10 °C +10 °C	+15 °C +15 °C
	tert-Butyl peroxypivalate, not more than 42 % in a diluent type A	31HA1 31A	1 000 1 250	+10 °C +10 °C	+15 °C +15 °C
	Cumyl peroxyneodecanoate, not more than 52 %, stable dispersion, in water	31A	1 250	-15 °C	- 5 °C
	tert-Butyl peroxyneodecanoate, not more than 42 % stable dispersion, in water	31A	1 250	- 5 °C	+ 5 °C
	Di-(4-tert-butylcyclohexyl) peroxydicarbonate, not more than 42 %, stable dispersion, in water	31HA1	1 000	+30 °C	+35 °C
	Dicetyl peroxydicarbonate, not more than 42 %, stable dispersion, in water	31HA1	1 000	+30 °C	+35 °C
	Di-(2-neodecanoylperoxyisopropyl)benzene, not more than 42 %, stable dispersion, in water	31A	1 250	-15 °C	-5 °C
	3-Hydroxy-1,1-dimethylbutyl peroxyneodecanoate, not more than 52 %, stable dispersion, in water	31A	1 250	-15 °C	-5 °C
	Di-(2-ethylhexyl) peroxydicarbonate, not more than 62 %, stable dispersion, in water	31A 31HA1	1 250 1 000	-20 °C -20°C	-10 °C -10°C
	Dimyristyl peroxydicarbonate, not more than 42 %, stable dispersion, in water	31HA1	1 000	+15 °C	+20 °C
	Di-(3,5,5-trimethylhexanoyl) peroxide, not more than 52 % in diluent type A	31HA1 31A	1 000 1 250	+10 °C +10 °C	+15 °C +15 °C
	Di-(3,5,5-trimethylhexanoyl) peroxide, not more than 52 %, stable dispersion, in water	31A 31HA1	1 250 1 000	+10 °C +10 °C	+15 °C +15 °C
	1,1,3,3-Tetramethylbutyl peroxyneodecanoate, not more than 52 %, stable dispersion, in water	31A 31HA1	1 250 1 000	- 5 °C -5 °C	+ 5 °C +5 °C
	1,1,3,3-Tetramethylbutyl peroxy-2-ethylhexanoate, not more than 67 %, in diluent type A	31HA1	1000	+15 °C	+20 °C
	Dicyclohexylperoxydicarbonate, not more than 42 % as a stable dispersion, in water	31A	1 250	+10 °C	+15 °C
	Diisobutyryl peroxide, not more than 28 % as a stable dispersion in water	31HA1 31A	1 000 1 250	-20 °C -20 °C	-10 °C -10 °C
	Diisobutyryl peroxide, not more than 42 % as a stable dispersion in water	31HA1 31A	1 000 1 250	-25 °C -25 °C	-15 °C -15 °C
3120	**ORGANIC PEROXIDE, TYPE F, SOLID, TEMPERATURE CONTROLLED** No formulation listed				

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IBC520	PACKING INSTRUCTION *(cont'd)*	IBC520

Additional requirements:

1. IBCs shall be provided with a device to allow venting during carriage. The inlet to the pressure-relief device shall be sited in the vapour space of the IBC under maximum filling conditions during carriage.
2. To prevent explosive rupture of metal IBCs or composite IBCs with complete metal casing, the emergency-relief devices shall be designed to vent all the decomposition products and vapours evolved during self-accelerating decomposition or during a period of not less than one hour of fire-engulfment as calculated by the formula in 4.2.1.13.8. The control and emergency temperatures specified in this packing instruction are based on a non-insulated IBC. When consigning an organic peroxide in an IBC in accordance with this instruction, it is the responsibility of the consignor to ensure that:
   (a) The pressure and emergency relief devices installed on the IBC are designed to take appropriate account of the self-accelerating decomposition of the organic peroxide and of fire-engulfment; and
   (b) When applicable, the control and emergency temperatures indicated are appropriate, taking into account the design (e.g. insulation) of the IBC to be used.

IBC620	PACKING INSTRUCTION	IBC620

This instruction applies to UN No. 3291.

The following IBCs are authorized, provided the general provisions of 4.1.1, except 4.1.1.15, 4.1.2 and 4.1.3 are met:

Rigid, leakproof IBCs conforming to the packing group II performance level.

Additional requirements:

1. There shall be sufficient absorbent material to absorb the entire amount of liquid present in the IBC.
2. IBCs shall be capable of retaining liquids.
3. IBCs intended to contain sharp objects such as broken glass and needles shall be resistant to puncture.

4.1.4.3 Packing instructions concerning the use of large packagings

LP01	**PACKING INSTRUCTION (LIQUIDS)**			**LP01**
The following large packagings are authorized provided the general provision of **4.1.1** and **4.1.3** are met:				
Inner packagings	**Large outer packagings**	**Packing group I**	**Packing group II**	**Packing group III**
Glass 10 litre Plastics 30 litre Metal 40 litre	steel (50A) aluminium (50B) metal, other than steel or aluminium (50N) rigid plastics (50H) natural wood (50C) plywood (50D) reconstituted wood (50F) rigid fibreboard (50G)	Not allowed	Not allowed	Maximum capacity: 3 m^3

LP02	**PACKING INSTRUCTION (SOLIDS)**			**LP02**
The following large packagings are authorized provided the general provision of **4.1.1** and **4.1.3** are met:				
Inner packagings	**Large outer packagings**	**Packing group I**	**Packing group II**	**Packing group III**
Glass 10 kg Plastics[b] 50 kg Metal 50 kg Paper[a, b] 50 kg Fibre[a, b] 50 kg	steel (50A) aluminium (50B) metal, other than steel or aluminium (50N) rigid plastics (50H) natural wood (50C) plywood (50D) reconstituted wood (50F) rigid fibreboard (50G) flexible plastics (51H)[c]	Not allowed	Not allowed	Maximum capacity: 3 m^3
Special packing provisions: **L2** *Deleted* **L3** ***NOTE:*** *For UN Nos. 2208 and 3486, carriage by sea in large packagings is prohibited.*				
Special packing provision specific to RID and ADR: **LL1** For UN No. 3509, large packagings are not required to meet the requirements of 4.1.1.3. Large packagings meeting the requirements of 6.6.4, made leak tight or fitted with a leak tight and puncture-resistant sealed liner or bag, shall be used. When the only residues are solids which are not liable to become liquid at temperatures likely to be encountered during carriage, flexible large packagings may be used. When liquid residues are present, rigid large packagings that provide a means of retention (e.g. absorbent material) shall be used. Before being filled and handed over for carriage, every large packaging shall be inspected to ensure that it is free from corrosion, contamination or other damage. Any large packaging showing signs of reduced strength, shall no longer be used (minor dents and scratches are not considered as reducing the strength of the large packaging). Large packagings intended for the carriage of packagings, discarded, empty, uncleaned with residues of Class 5.1 shall be so constructed or adapted that the goods cannot come into contact with wood or any other combustible material.				

[a] *These inner packagings shall not be used when the substances being carried may become liquid during carriage.*

[b] *These inner packagings shall be sift-proof.*

[c] *To be used with flexible inner packagings only.*

LP03	PACKING INSTRUCTION	LP03

This instruction applies to UN Nos. 3537 to 3548.

(1) The following large packagings are authorized, provided that the general provisions of 4.1.1 and 4.1.3 are met:

Rigid large packagings conforming to the packing group II performance level made of:

steel (50A);

aluminium (50B);

metal, other than steel or aluminium (50N);

rigid plastics (50H);

natural wood (50C);

plywood (50D);

reconstituted wood (50F);

rigid fibreboard (50G).

(2) Additionally, the following conditions shall be met:

(a) Receptacles within articles containing liquids or solids shall be constructed of suitable materials and secured in the article in such a way that, under normal conditions of carriage, they cannot break, be punctured or leak their contents into the article itself or the outer packaging;

(b) Receptacles containing liquids with closures shall be packed with their closures correctly oriented. The receptacles shall in addition conform to the internal pressure test provisions of 6.1.5.5;

(c) Receptacles that are liable to break or be punctured easily, such as those made of glass, porcelain or stoneware or of certain plastics materials shall be properly secured. Any leakage of the contents shall not substantially impair the protective properties of the article or of the outer packaging;

(d) Receptacles within articles containing gases shall meet the requirements of Section 4.1.6 and Chapter 6.2 as appropriate or be capable of providing an equivalent level of protection as packing instructions P200 or P208; and

(e) Where there is no receptacle within the article, the article shall fully enclose the dangerous substances and prevent their release under normal conditions of carriage.

(3) Articles shall be packed to prevent movement and inadvertent operation during normal conditions of carriage.

(4) Articles containing pre-production prototype lithium cells or batteries or sodium ion cells or batteries when these prototypes are carried for testing or production runs of not more than 100 lithium cells or batteries or sodium ion cells or batteries that are of a type that has not met the testing requirements of the *Manual of Tests and Criteria*, Part III, sub-section 38.3 shall in addition meet the following:

(a) Packagings shall conform to the requirements in paragraph (1) of this packing instruction;

(b) Appropriate measures shall be taken to minimize the effects of vibration and shocks and prevent movement of the article within the package that may lead to damage and a dangerous condition during carriage. When cushioning material is used to meet this requirement it shall be non-combustible and electrically non-conductive;

(c) Non-combustibility of the cushioning material shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured.

LP99	PACKING INSTRUCTION	LP99

Only large packagings which are approved for these goods by the competent authority may be used. A copy of the competent authority approval shall accompany each consignment or the transport document shall include an indication that the packaging was approved by the competent authority.

LP101	PACKING INSTRUCTION	LP101
The following packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** and special provisions of **4.1.5** are met:		
Inner packagings	**Intermediate packagings**	**Large outer packagings**
Not necessary	Not necessary	steel (50A) aluminium (50B) metal, other than steel or aluminium (50N) rigid plastics (50H) natural wood (50C) plywood (50D) reconstituted wood (50F) rigid fibreboard (50G)
Special packing provision: **L1** For UN Nos. 0006, 0009, 0010, 0015, 0016, 0018, 0019, 0034, 0035, 0038, 0039, 0048, 0056, 0137, 0138, 0168, 0169, 0171, 0181, 0182, 0183, 0186, 0221, 0243, 0244, 0245, 0246, 0254, 0280, 0281, 0286, 0287, 0297, 0299, 0300, 0301, 0303, 0321, 0328, 0329, 0344, 0345, 0346, 0347, 0362, 0363, 0370, 0412, 0424, 0425, 0434, 0435, 0436, 0437, 0438, 0451, 0488, 0502 and 0510: Large and robust explosives articles, normally intended for military use, without their means of initiation or with their means of initiation containing at least two effective protective features, may be carried unpackaged. When such articles have propelling charges or are self-propelled, their ignition systems shall be protected against stimuli encountered during normal conditions of carriage. A negative result in test series 4 on an unpackaged article indicates that the article can be considered for carriage unpackaged. Such unpackaged articles may be fixed to cradles or contained in crates or other suitable handling devices.		

LP102	PACKING INSTRUCTION	LP102
The following packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** and special provisions of **4.1.5** are met:		
Inner packagings	**Intermediate packagings**	**Large outer packagings**
Bags water-resistant **Receptacles** fibreboard metal plastics wood **Sheets** fibreboard, corrugated **Tubes** fibreboard	Not necessary	steel (50A) aluminium (50B) metal, other than steel or aluminium (50N) rigid plastics (50H) natural wood (50C) plywood (50D) reconstituted wood (50F) rigid fibreboard (50G)

LP200	PACKING INSTRUCTION	LP200
This instruction applies to UN Nos. 1950 and 2037.		
The following large packagings are authorized for aerosols and gas cartridges, provided that the general provisions of **4.1.1** and **4.1.3** are met: Rigid large packagings conforming to the packing group II performance level, made of: steel (50A); aluminium (50B); metal, other than steel or aluminium (50N); rigid plastics (50H); natural wood (50C); plywood (50D); reconstituted wood (50F); rigid fibreboard (50G).		
Special packing provision: **L2** The large packagings shall be designed and constructed to prevent dangerous movement and inadvertent discharge during normal conditions of carriage. For waste aerosols carried in accordance with special provision 327, the large packagings shall have a means of retaining any free liquid that might escape during carriage, e.g. absorbent material. For waste aerosols and was gas cartridges carried in accordance with special provision 327, the large packagings shall be adequately ventilated to prevent the creation of dangerous atmospheres and the build-up of pressure.		

LP621	PACKING INSTRUCTION	LP621
This instruction applies to UN No. 3291.		
The following large packagings are authorized, provided the general provisions of **4.1.1** and **4.1.3** are met: (1) For clinical waste placed in inner packagings: Rigid, leakproof large packagings conforming to the requirements of Chapter 6.6 for solids, at the packing group II performance level, provided there is sufficient absorbent material to absorb the entire amount of liquid present and the large packaging is capable of retaining liquids; (2) For packages containing larger quantities of liquid: Large rigid packagings conforming to the requirements of Chapter 6.6, at the packing group II performance level, for liquids.		
Additional requirement: Large packagings intended to contain sharp objects such as broken glass and needles shall be resistant to puncture and retain liquids under the performance test conditions in Chapter 6.6.		

LP622	PACKING INSTRUCTION	LP622
This instruction applies to waste of UN No. 3549 carried for disposal.		
The following large packagings are authorized provided the general provisions of **4.1.1** and **4.1.3** are met:		
Inner packagings	**Intermediate packagings**	**Outer packagings**
metal plastics	metal plastics	steel (50A) aluminium (50B) metal, other than steel or aluminium (50N) plywood (50D) rigid fibreboard (50G) rigid plastics (50H)
The outer packaging shall conform to the packing group I performance level for solids.		

Additional requirements:

1. Fragile articles shall be contained in either a rigid inner packaging or a rigid intermediate packaging.
2. Inner packagings containing sharp objects such as broken glass and needles shall be rigid and resistant to puncture.
3. The inner packaging, the intermediate packaging and the outer packaging shall be capable of retaining liquids. Outer packagings that are not capable of retaining liquids by design shall be fitted with a liner or suitable measure of retaining liquids.
4. The inner packaging and/or the intermediate packaging may be flexible. When flexible packagings are used, they shall be capable of passing the impact resistance test of at least 165 g according to ISO 7765-1:1988 "Plastics film and sheeting – Determination of impact resistance by the free-falling dart method – Part 1: Staircase methods" and the tear resistance test of at least 480 g in both parallel and perpendicular planes with respect to the length of the bag in accordance with ISO 6383-2:1983 "Plastics – Film and sheeting – Determination of tear resistance – Part 2: Elmendorf method". The maximum net mass of each flexible inner packaging shall be 30 kg.
5. Each flexible intermediate packaging shall contain only one inner packaging.
6. Inner packagings containing a small amount of free liquid may be included in intermediate packaging provided that there is sufficient absorbent or solidifying material in the inner or intermediate packaging to absorb or solidify all the liquid content present. Suitable absorbent material which withstands the temperatures and vibrations liable to occur under normal conditions of carriage shall be used.
7. Intermediate packagings shall be secured in outer packagings with suitable cushioning and/or absorbent material.

LP902	PACKING INSTRUCTION	LP902

This instruction applies to UN No. 3268.

(1) Packaged articles:

The following packagings are authorized, provided the general provisions of 4.1.1 and 4.1.3 are met:

Rigid large packagings conforming to the packing group III performance level, made of:

steel (50A);

aluminium (50B);

metal, other than steel or aluminium (50N);

rigid plastics (50H);

natural wood (50C);

plywood (50D);

reconstituted wood (50F);

rigid fibreboard (50G).

The packagings shall be designed and constructed to prevent movement of the articles and inadvertent operation during normal conditions of carriage.

(2) Unpackaged articles:

The articles may also be carried unpackaged in dedicated handling devices or cargo transport units when moved to, from, or between where they are manufactured and an assembly plant including intermediate handling locations.

Additional requirement:

Any pressure receptacle shall be in accordance with the requirements of the competent authority for the substance(s) contained in the pressure receptacle(s).

LP903	PACKING INSTRUCTION	LP903

This instruction applies to large cells with a gross mass of more than 500 g, large batteries with a gross mass of more than 12 kg, and equipment containing large cells or large batteries of UN Nos. 3090, 3091, 3480, 3481, 3551 and 3552.

The following large packagings are authorized for a single battery and for cells, batteries and equipment containing cells or batteries, provided that the general provisions of **4.1.1** and **4.1.3** are met:

Rigid large packagings conforming to the packing group II performance level, made of:

steel (50A);

aluminium (50B);

metal, other than steel or aluminium (50N);

rigid plastics (50H);

natural wood (50C);

plywood (50D);

reconstituted wood (50F);

rigid fibreboard (50G).

Cells, batteries or equipment shall be placed in inner packagings or separated by other suitable means, such as placement in trays or by dividers, to ensure protection against damage that may be caused under normal conditions of carriage by:

(a) Its movement or placement within the large packaging;

(b) Contact with other cells, batteries or equipment within the large packaging; and

(c) Any loads arising from the superimposed weight of cells, batteries, equipment and packaging components above the cell, battery or equipment within the large packaging.

When multiple cells, batteries or items of equipment, are packed in the large packaging, bags (e.g. plastics) alone shall not be used to satisfy these requirements.

Additional requirement:

Batteries shall be protected against short circuit.